

RVX05, RVX08 and RVX12 Models Installation & Operation Manual



TABLE OF CONTENTS

REVOLUTION X SERIES	1
SAFETY PRECAUTIONS	2
REVOLUTION SPECIFICATIONS	4
Specifications for the REVOLUTION RVX05 480VAC models	5
36V and 48V REVOLUTION X Chargers	5
80V REVOLUTION X Chargers	6
Specifications for the REVOLUTION RVX08 480 VAC models	7
36V and 48V REVOLUTION X Chargers	7
80V REVOLUTION X Chargers	8
Specifications for the REVOLUTION RVX12 480 VAC models	9
36V REVOLUTION X Single Cable Chargers	9
36V REVOLUTION X Dual Cable Chargers	10
48V REVOLUTION X Single Cable Chargers	11
48V REVOLUTION X Dual Cable Chargers	13
80V REVOLUTION X Chargers	14
INSTALLATION PROCEDURE	15
Charger Installation	15
RVX05 Models Installation	16
RVX08 Models Installation	21
RVX12 Models Installation	27
CHARGER ELECTRICAL INSTALLATION	33
OPERATION PROCEDURE	36
Charger Controls and User Interface	36
Basic Charge Cycle Operation	37
Getting Started	39
Charger Main Menu	43
MODULE REPLACEMENT	50
ENUMERATING INSTALLED MODULES	51
TROUBLESHOOTING	53
RETURN MATERIAL PROCESS	59
Appendix A – Wall Mount Dimensions and Clearances	60
RVX05 Models	60
RVX08 Models	61
RVX12 Models	62
Appendix B – Post Stand Dimensions and Assembly instructions	63
RVX05 Models	63
RVX08 Models	64
RVX12 Models	64
Appendix C – Shelf Stand Dimensions	66
RVX05 & RVX08 Models	66
Appendix D –Temperature Compensation	67
CONTACT INFORMATION	68

REVOLUTION X SERIES

The **REVOLUTION X** Series features very high charge cycle efficiencies and state-of-the-art MOSFET soft-switching technology resulting in lower energy costs, smaller sizes, and lighter weight units. The **REVOLUTION X** chargers maintain the charging efficiency greater than 90% over the entire charge cycle. This results in true energy savings of 6% or greater as compared to leading HF chargers. For a typical 36V/850Ahr battery, these savings will translate into approximately 1.5kWhr per charge cycle. In a typical application, the savings can be greater than 400kWhr per battery per year.

The REVOLUTION Series is a combination of cutting edge charging and energy management technologies, with a smaller footprint, lower acquisition costs, easy maintenance, and flexible configurations.

The **REVOLUTION X** chargers can support conventional, opportunity, and fast charge cycles. The **REVOLUTION X** chargers also offer programmability. All charger settings and features can be easily customized to match workloads and schedules. Finish and equalize cycles may be programmed to automatically run on certain days of the week. Additionally, the **REVOLUTION X** chargers may be tailored to meet the needs of any battery chemistry, including lithium, flooded, gel, and Absorbed Glass Mat (AGM), Thin Plate Pure Lead (TPPL) batteries.



The REVOLUTION RVX05, RVX08 and RVX12 Battery Charger

SAFETY PRECAUTIONS

BEFORE ATTEMPTING TO INSTALL AND OPERATE THE CHARGER, READ THIS MANUAL CAREFULLY

This manual contains important instructions for the **REVOLUTION X** series product line that shall be followed during installation and operation of the charger. Only qualified personnel should install, operate, or service this equipment.

SAVE THESE INSTRUCTIONS



- **High Voltages.** Lethal voltages are present within the charger enclosure whenever the AC line is energized and/or the battery/load is connected. The heat sinks and other internal components present the risk of electric shock.
- **Stored Energy.** To avoid the risk of electric shock, wait at least two minutes after de-energizing the AC line and disconnecting the battery/load before removing the cover.
- **High Current Levels.** Do not touch uninsulated battery connectors or terminals. All tools should be adequately insulated to avoid the possibility of shorting connections. Inspect cables often for damage to the insulation. Replace cracked or worn cables immediately.
- **Improper Connections.** If the charger is incorrectly wired to input or output devices or wiring is not in accordance with local safety codes and standards, the **REVOLUTION X** charger and/or its components are at risk of being damaged.
- **Grounding.** The charger must be connected to an AC power supply incorporating an earth ground. The grounding conductor must be of a size equal to or larger than the line (phase) conductors.
- **Explosive Gases.** Working in the vicinity of a lead-acid battery is dangerous. Batteries generate explosive gases during charge and discharge. To reduce the risk of ignition, follow these safety instructions as well as those published by the battery manufacturer. To minimize the potential for arcing and to reduce the risk of damage to the connector contacts, it is recommended to connect and disconnect a battery when the charger output is **OFF**.



- **Chemical Hazard.** Working with lead-acid batteries may result in exposure to highly corrosive acid. To protect eyes and skin, use the required **Personal Protective Equipment (PPE)** as mandated by your employer and local regulations. At a minimum, wear safety goggles and skin protection while connecting the battery charger or working in the vicinity of lead-acid batteries.
- **Follow the battery manufacturer's published instructions when installing, charging, and servicing batteries.**
- **Use only with rechargeable batteries.** Do not attempt to charge other battery types; doing so may cause equipment damage and result in serious personal injury.
- **Do not expose the charger to rain or snow.** The charger is **NOT** designed for outdoor use.



- **Adequate Cooling Required.** To prevent damage from overheating, proper airflow must be ensured. Do not restrict fan inlets or exhaust outlets. Do not mount the charger in a confined space or where the exhaust air will recirculate.
- **No User Serviceable Parts.** If service is required, contact Power Designers Sibex or its service representative.
- **These instructions assume a certain level of competence by the installer and/or user.** The following practices and codes contain relevant information, and should be consulted for safe installation, testing, handling, and maintenance of batteries. All applicable state and local codes must be followed.
 - **National Electrical Safety Code (NESC)**, ANSI/IEEE C2-2007 (or latest revision). Copies may be obtained by contacting: The Institute of Electrical and Electronics Engineers, Inc. (IEEE), Publications Office, 10662 Los Vaqueros Circle, P.O. Box 3014, Los Alamitos, CA 90720
www.ieee.org
 - **National Electrical Code (NEC)** NFPA-70 (or latest version) available from: National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02269
www.nfpa.org
- **Federal Codes**
 - 29CFR1926.441 Batteries and Battery Chargers
 - 29CFR1910.305 (j) Wiring Methods, Components and Equipment for General Use
 - OSHA Directive STD 01-08-002, including 29CFR1910.151(c) Medical Services and First Aid; 29CFR1926.50 and 29CFR1926.51, Medical Service and First Aid, and Sanitation, respectively; applicable to electric storage battery charging and maintenance areas.
- **EMC Compliance**

This device complies with Part 15 section 103 of FCC Rules as a digital device used exclusively as a power system in public utilities or industrial plants.

Operation is subject to the following two conditions:

 1. This device may not cause harmful interference.
 2. This device must accept any interference received, including interference that may cause undesired operation.

REVOLUTION X SPECIFICATIONS

X Series Model Numbers

RVX05 Model Numbers

X05-90A-36V	X05-68A-48V	X05-40A-80V
X05-135A-36V	X05-102A-48V	X05-60A-80V
X05-160A-36V*	X05-136A-48V	X05-80A-80V
X05-175A-36V	X05-170A-48V	X05-100A-80V
X05-180A-36V		
X05-200A-36V*		
X05-225A-36V		

RVX08 Model Numbers

X08-225A-36V	X08-170A-48V	X08-100A-80V
X08-245A-36V*	X08-204A-48V	X08-120A-80V
X08-270A-36V	X08-238A-48V	X08-140A-80V
X08-315A-36V	X08-245A-48V*	X08-160A-80V
X08-350A-36V	X08-260A-48V	
	X08-272A-48V	

RVX12 Model Numbers

X12-360A-36V-DC	X12-272A-48V	X12-160A-80V
X12-360A-36V-SC	X12-306A-48V	X12-180A-80V
X12-360A-36V-SC0	X12-340A-48V	X12-200A-80V
X12-400A-36V-SC	X12-340A-48V-DC	X12-220A-80V
X12-405A-36V-DC	X12-374A-48V-DC	X12-240A-80V
X12-405A-36V-SC0	X12-400A-48V-DC	
X12-405A-36V-SC2	X12-400A-48V-SC	
X12-425A-36V-SC0	X12-374A-48V-SC0	
X12-450A-36V-DC	X12-408A-48V-SC0	
X12-450A-36V-SC2	X12-374A-48V-SC2	
X12-490A-36V-DC*	X12-408A-48V-SC2	
X12-495A-36V-DC		
X12-495A-36V-SC2		
X12-540A-36V-DC		

* = models for Canada

Specifications for the REVOLUTION RVX05 480VAC models

36V and 48V REVOLUTION X Chargers

SPECIFICATIONS	X05-68A-48V	X05-102A-48V	X05-136A-48V	X05-170A-48V	X05-90A-36V	X05-135A-36V	X05-175A-36V	X05-180A-36V	X05-225A-36V
UL Model Number	RVX-10.2-170-48				1/0: RVX-7.9-175-36 2/0-RVX-10.2-225-36		1/0: RVX-7.9-175-36	2/0-RVX-10.2-225-36	
Nominal Volt (V) / Maximum Current (A)	48V / 68A	48V / 102A	48V / 136A	48V / 170A	36V / 90A	36V / 135A	36V / 175A	36V / 180A	36V / 225A
INPUT SPECIFICATIONS									
Voltage	480 VAC, ± 10%, 3-phase								
Current	5.6A rms/ph	8.4A rms/ph	11.2A rms/ph	14.1A rms/ph	5.6A rms/ph	8.4A rms/ph	10.9 rms/ph	11.2A rms/ph	14.1A rms/ph
Power Factor	>0.94								
Breaker Rating	20A								
OUTPUT SPECIFICATIONS									
Voltage	48V nom. / 65V max.				36V nom. / 50V max.				
Current	68A max.	102A max.	136A max.	170A max.	90A max.	135A max.	135A max.	180A max.	225A max.
Power	4.1kw max.	6.1kw max.	8.2kw max.	10.2kw max.	4.1kw max.	6.1kw max.	7.9kw	8.2kw max.	10.2kw max.
Output Cables	10', 1/0 or 10', 2/0						10', 1/0	10', 2/0	
Output Connectors	SB175, SBX175, SB350, SBX350, Euro160, Euro320, DIN320A, DIN640								
# of Battery Cells	12/18/24				12/18				
Peak-to-Peak Voltage Ripple	< 1%								
EFFICIENCY	Total charge cycle efficiency > 90%								
	Peak charging efficiency > 93%								
PROTECTION									
Input	<ul style="list-style-type: none"> Under voltage Over voltage transients 								
Output	<ul style="list-style-type: none"> Over current Over voltage Charger Over temperature; Battery Over temperature Battery reverse polarity 								
OPERATING CONDITIONS									
Temperature	0–40°C								
Humidity	10-90% RH noncondensing								
INTERFACE									
User Interface	LCD & keypad, USB, wireless communication with PT Link* Optional: Ethernet or CAN Interface								
MECHANICAL									
W x D x H	12.5" x 8.5" x 20.25"								
Weight	~57lbs.	~61 lbs.	~65 lbs.	~68 lbs.	~57lbs.	~61 lbs.	~65 lbs.	~65 lbs.	~68 lbs.
Cooling	Forced air (fans)								
Certifications	UL and cUL Listed; CEC Certified								

+ PT Link sold separately

80V REVOLUTION X Chargers

SPECIFICATIONS	X05-40A-80V	X05-60A-80V	X05-80A-80V	X05-100A-80V
UL Model Number	RVX-10.2-100-80			
Nominal Volt (V) / Maximum Current (A)	80V /40A	80V /60A	80V / 80A	80V /100A
INPUT SPECIFICATIONS				
Voltage	480 VAC, ± 10%, 3-phase			
Current	5.6A rms/ph	8.4A rms/ph	11.2A rms/ph	14.1A rms/ph
Power Factor	>0.94			
Breaker Rating	20A			
OUTPUT SPECIFICATIONS				
Voltage	80V nom. / 110V max.			
Current	40A max.	60A max.	80A max.	100A max.
Power	4.1kw max.	6.1kw max.	8.2kw max.	10.2kw max.
Output Cables	10', 1/0 or 10', 2/0			
Output Connectors	SB175, SBX175, SB350, SBX350, Euro160, Euro320, DIN320A, DIN640			
# of Battery Cells	18 / 24 / 36 / 40			
Peak-to-Peak Voltage Ripple	< 1%			
EFFICIENCY	Total charge cycle efficiency > 90%			
	Peak charging efficiency > 93%			
PROTECTION				
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 			
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 			
OPERATING CONDITIONS				
Temperature	0–40°C			
Humidity	10-90% RH noncondensing			
INTERFACE				
User Interface	LCD & keypad, USB, wireless communication with PT Link+ Optional: Ethernet or CAN Interface			
MECHANICAL				
W x D x H	12.5" x 8.5" x 20.25"			
Weight	~57 lbs.	~61 lbs.	~65 lbs.	~68 lbs.
Cooling	Forced air (fans)			
Certifications	UL and cUL Listed; CEC Certified			

+ PT Link sold separately

Specifications for the REVOLUTION RVX08 480 VAC models

36V and 48V REVOLUTION X Chargers

SPECIFICATIONS	X08-170A-48V	X08-204A-48V	X08-238A-48V	X08-260A-48V	X08-272A-48V	X08-225A-36V	X08-270A-36V	X08-315A-36V	X08-350A-36V
UL Model Number	RVX-15.6-260-48				RVX-16.3-272-48	RVX-15.9-350-36			
Nominal Volt (V) / Maximum Current (A)	48V / 170A	48V / 204A	48V / 238A	48V / 260A	48V/272A	36V / 225A	36V / 270A	36V / 315A	36V / 350A
INPUT SPECIFICATIONS									
Voltage	480 VAC, 3-phase±10%								
Current	14.1A rms/ph	16.9A rms/ph	19.7A rms/ph	21.5A rms/ph	22.5A rms/ph	14.1A rms/ph	16.9A rms/ph	19.7A rms/ph	22.5A rms/ph
Power Factor	>0.94								
Breaker Rating	30A								
OUTPUT SPECIFICATIONS									
Voltage	48V nom. / 65V max.					36V nom. / 50V max.			
Current	170A max.	204A max.	238A max.	260A max.	272A max.	225A max.	270A max.	315A max.	350A max.
Power	10.2kw max.	12.2kw max.	14.3kw max.	16.3kw max.	16.3kw max.	10.2kw max.	12.2kw max.	14.3kw max.	15.9kw max.
Output Cables	10', 2/0				10', 4/0	10', 2/0			
Output Connectors	SB350, SBX350, Euro320, DIN320A, DIN640								
# of Battery Cells	12/18/24					12/18			
Peak-to-Peak Voltage Ripple	< 1%								
EFFICIENCY	Total charge cycle efficiency > 90%								
	Peak charging efficiency > 93%								
PROTECTION									
Input	<ul style="list-style-type: none"> Under voltage Over voltage transients 								
Output	<ul style="list-style-type: none"> Over current Over voltage Charger Over temperature; Battery Over temperature Battery reverse polarity 								
OPERATING CONDITIONS									
Temperature	0–40°C								
Humidity	10-90% RH noncondensing								
INTERFACE									
User Interface	LCD & keypad, USB, wireless communication with PT Link+ Optional: Ethernet or CAN Interface								
MECHANICAL									
W x D x H	18.5" x 9.5" x 21"								
Weight	~77 lbs.	~81 lbs.	~85 lbs.	~89 lbs.	~89 lbs.	~84 lbs.	~88 lbs.	~92 lbs.	~95 lbs.
Cooling	Forced air (fans)								
Certifications	UL and cUL Listed; CEC Certified								

+ PT Link sold separately

80V REVOLUTION X Chargers

SPECIFICATIONS	X08-100A-80V	X08-120A-80V	X08-140A-80V	X08-160A-80V
UL Model Number	RVX-16.3-160-80			
Nominal Volt (V) / Maximum Current (A)	80V /100A	80V /120A	80V /140A	80V /160A
INPUT SPECIFICATIONS				
Voltage	480 VAC, ± 10%, 3-phase			
Current	14.1A rms/ph	16.9A rms/ph	19.7A rms/ph	22.5A rms/ph
Power Factor	>0.94			
Breaker Rating	30A			
OUTPUT SPECIFICATIONS				
Voltage	80V nom. / 110V max.			
Current	100A max.	120A max.	140A max.	160A max.
Power	10.2kw max.	12.2kw max.	14.3kw max.	16.3kw max.
Output Cables	10',1/0 or 10', 2/0			
Output Connectors	SB175, SBX175, SB350, SBX350, Euro160, Euro320, DIN320A, DIN640			
# of Battery Cells	18 / 24 / 36 / 40			
Peak-to-Peak Voltage Ripple	< 1%			
EFFICIENCY	Total charge cycle efficiency > 90%			
	Peak charging efficiency > 93%			
PROTECTION				
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 			
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 			
OPERATING CONDITIONS				
Temperature	0–40°C			
Humidity	10-90% RH noncondensing			
INTERFACE				
User Interface	LCD & keypad, USB, wireless communication with PT Link* Optional: Ethernet or CAN Interface			
MECHANICAL				
W x D x H	18.5" x 9.5" x 21"			
Weight	~75 lbs.	~79 lbs.	~83 lbs.	~86 lbs.
Cooling	Forced air (fans)			
Certifications	UL and cUL Listed; CEC Certified			

+ PT Link sold separately

Specifications for the REVOLUTION RVX12 480 VAC models

36V REVOLUTION X Single Cable Chargers

SPECIFICATIONS	X12-360A-36V-SC	X12-400A-36V-SC	X12-360A-36V-SC0	X12-405A-36V-SC0	X12-425A-36V-SC0	X12-405A-36V-SC2	X12-450A-36V-SC2	X12-495A-36V-SC2
UL Model Number	RVX-18.1-400-36-SC		RVX-19.3-425-36-SC0			RVX-22.4-495-36-SC2		
Nominal Volt (V) / Maximum Current (A)	36V / 360A	36V / 400A	36V / 360A	36V / 405A	36V / 425A	36V / 405A	36V / 450A	36V / 495A
INPUT SPECIFICATIONS								
Voltage	480 VAC, ± 10%, 3-phase							
Current	22.5A rms/ph	24.9A rms/ph	22.5A rms/ph	25.3A rms/ph	26.6A rms/ph	25.3A rms/ph	28.1A rms/ph	30.9A rms/ph
Power Factor	>0.94							
Breaker Rating	50A							
OUTPUT SPECIFICATIONS								
Voltage	36V nom. / 50V max.							
Current	360A Max	400A Max	360A Max	405A Max	425A Max	405A Max	450A Max	495A Max
Power	16.3kw Max	18.1kw Max	16.3kw Max	18.4kw Max	19.3kw Max	18.4kw Max	20.4kw Max	22.4kw Max
Output Cables	10', 4/0					10', 250mcm		
Output Connectors	SB350, Euro320, DIN430A, DIN640		SB350, Euro320, DIN430A			DIN640		
# of Battery Cells	12/18							
Peak-to-Peak Voltage Ripple	< 1%							
EFFICIENCY	Total charge cycle efficiency > 90%							
	Peak charging efficiency > 93%							
PROTECTION								
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 							
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 							
OPERATING CONDITIONS								
Temperature	0–40°C							
Humidity	10-90% RH noncondensing							
INTERFACE								
User Interface	LCD & keypad, USB, wireless communication with PT Link ⁺ Optional: Ethernet or CAN Interface							
MECHANICAL								
W x D x H	26.5" x 9.5" x 21"							
Weight	~120 lb	~124 lb	~120 lb	~124 lb	~128 lb	~128 lb	~132 lb	~136 lb
Cooling	Forced air (fans)							
Certifications	UL and cUL Listed; CEC Certified							

+ PT Link sold separately

36V REVOLUTION X Dual Cable Chargers

SPECIFICATIONS	X12-360A-36V-DC	X12-405A-36V-DC	X12-450A-36V-DC	X12-495A-36V-DC	X12-540A-36V-DC
UL Model Number	RVX-24.5-540-36-DC				
Nominal Volt (V) / Maximum Current (A)	36V / 360A	36V / 405A	36V / 450A	36V / 495A	36V / 540A
INPUT SPECIFICATIONS					
Voltage	480 VAC, ± 10%, 3-phase				
Current	22.5A rms/ph	25.3A rms/ph	28.1A rms/ph	30.9A rms/ph	33.7A rms/ph
Power Factor	>0.94				
Breaker Rating	50A				
OUTPUT SPECIFICATIONS					
Voltage	36V nom. / 50V max.				
Current	360A Max	405A Max	450A Max	495A Max	540A Max
Power	16.3kw Max	18.4kw Max	20.4kw Max	22.4kw Max	24.5kw Max
Output Cables	10', Dual 4/0				
Output Connectors	Dual Euro 320, Dual DIN320A				
# of Battery Cells	12/18				
Peak-to-Peak Voltage Ripple	< 1%				
EFFICIENCY	Total charge cycle efficiency > 90%				
	Peak charging efficiency > 93%				
PROTECTION					
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 				
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 				
OPERATING CONDITIONS					
Temperature	0–40°C				
Humidity	10-90% RH noncondensing				
INTERFACE					
User Interface	LCD & keypad, USB, wireless communication with PowerTrac and PT Link* . Optional: Ethernet or CAN Interface				
MECHANICAL					
W x D x H	26.5" x 9.5" x 21"				
Weight	~138 lb	~142 lb	~146 lb	~150 lb	~154 lb
Cooling	Forced air (fans)				
Certifications	UL and cUL Listed; CEC Certified				

+ PT Link sold separately

48V REVOLUTION X Single Cable Chargers

SPECIFICATIONS	X12-272A-48V	X12-306A-48V	X12-340A-48V	X12-400A-48V-SC	X12-374A-48V-SC0	X12-408A-48V-SC0	X12-374A-48V-SC2	X12-408A-48V-SC2
UL Model Number	RVX-20.4-340-48			RVX-24.0-400-48-SC	RVX-24.5-408-48-SC0		RVX-24.5-408-48-SC2	
Nominal Volt (V) / Maximum Current (A)	48V / 272A	48V / 306A	48V / 340A	48V / 400A	48V / 374A	48V / 408A	48V / 374A	48V / 408A
INPUT SPECIFICATIONS								
Voltage	480 VAC, 3-phase±10%							
Current	22.5A rms/ph	25.3A rms/ph	28.1A rms/ph	33.1A rms/ph	30.9A rms/ph	33.7A rms/ph	30.9A rms/ph	33.7A rms/ph
Power Factor	>0.94							
Breaker Rating	50A							
OUTPUT SPECIFICATIONS								
Voltage	48V nom. / 65V max.							
Current	272A Max	306A Max	340A Max	400A Max	374A Max	408A Max	374A Max	408A Max
Power	16.3kw Max	18.4kw Max	20.4kw Max	24.0kw Max	22.4kw Max	24.5kw Max	22.4kw Max	24.5kw Max
Output Cables	10', 4/0						10', 250mcm	
Output Connectors	SB350, SBX350, Euro320, DIN320A			DIN640	SB350, Euro320, DIN430A		DIN640	
# of Battery Cells	12/18/24							
Peak-to-Peak Voltage Ripple	< 1%							
EFFICIENCY	Total charge cycle efficiency > 90%							
	Peak charging efficiency > 93%							
PROTECTION								
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 							
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 							
OPERATING CONDITIONS								
Temperature	0–40°C							
Humidity	10-90% RH noncondensing							
INTERFACE								
User Interface	LCD & keypad, USB, wireless communication with PT Link+ Optional: Ethernet or CAN Interface							
MECHANICAL								
W x D x H	26.5" x 9.5" x 21"							
Weight	~118 lb	~122 lb	~126 lb	~136 lb	~132 lb	~136 lb	~136 lb	~139 lb
Cooling	Forced air (fans)							
Certifications	UL and cUL Listed; CEC Certified							

+ PT Link sold separately

48V REVOLUTION X Dual Cable Chargers

SPECIFICATIONS	X12-340A-48V-DC	X12-374A-48V-DC	X12-400A-48V-DC
UL Model Number	RVX-24.0-400-48-DC		
Nominal Volt (V) / Maximum Current (A)	48V / 340A	48V / 374A	48V / 400A
INPUT SPECIFICATIONS			
Voltage	480 VAC, 3-phase ± 10%		
Current	28.1A rms/ph	30.9A rms/ph	33.1A rms/ph
Power Factor	>0.94		
Breaker Rating	50A		
OUTPUT SPECIFICATIONS			
Voltage	48V nom. / 65V max.		
Current	340A Max	374A Max	400A Max
Power	20.4kw Max	22.4kw Max	24.0kw Max
Output Cables	10', Dual 2/0		
Output Connectors	Dual Euro 320, Dual DIN320A		
# of Battery Cells	12/18/24		
Peak-to-Peak Voltage Ripple	< 1%		
EFFICIENCY	Total charge cycle efficiency > 90%		
	Peak charging efficiency > 93%		
PROTECTION			
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 		
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 		
OPERATING CONDITIONS			
Temperature	0–40°C		
Humidity	10-90% RH noncondensing		
INTERFACE			
User Interface	LCD & keypad, USB, wireless communication with PT Link* Optional: Ethernet or CAN Interface		
MECHANICAL			
W x D x H	26.5" x 9.5" x 21"		
Weight	~133 lb	~137 lb	~141 lb
Cooling	Forced air (fans)		
Certifications	UL and cUL Listed; CEC Certified		

+ PT Link sold separately

80V REVOLUTION X Chargers

SPECIFICATIONS	X12-160A-80V	X12-180A-80V	X12-200A-80V	X12-220A-80V	X12-240A-80V
UL Model Number	RVX-24.5-240-80				
Nominal Volt (V) / Maximum Current (A)	80V /160A	80V /180A	80V /200A	80V /220A	80V /240A
INPUT SPECIFICATIONS					
Voltage	480 VAC, ± 10%, 3-phase				
Current	22.5A rms/ph	25.3A rms/ph	28.1A rms/ph	30.9A rms/ph	33.7A rms/ph
Power Factor	>0.94				
Breaker Rating	50A				
OUTPUT SPECIFICATIONS					
Voltage	80V nom. / 110V max.				
Current	160A max.	180A max.	200A max.	220A max.	240A max.
Power	16.3kw max.	18.4kw max.	20.4kw max.	22.4kw max.	24.5kw max.
Output Cables	10', 2/0 or 10', 4/0				
Output Connectors	SB350, SBX350, Euro160, Euro320, DIN320A, DIN640				
# of Battery Cells	18 / 24 / 36 / 40				
Peak-to-Peak Voltage Ripple	< 1%				
EFFICIENCY	Total charge cycle efficiency > 90%				
	Peak charging efficiency > 93%				
PROTECTION					
Input	<ul style="list-style-type: none"> • Under voltage • Over voltage transients 				
Output	<ul style="list-style-type: none"> • Over current • Over voltage • Charger Over temperature; Battery Over temperature • Battery reverse polarity 				
OPERATING CONDITIONS					
Temperature	0–40°C				
Humidity	10-90% RH noncondensing				
INTERFACE					
User Interface	LCD & keypad, USB, wireless communication with PowerTrac and PT Link+ . Optional: Ethernet or CAN Interface				
MECHANICAL					
W x D x H	26.5" x 9.5" x 21"				
Weight	~112 lb	~116 lb	~120 lb	~124 lb	~127 lb
Cooling	Forced air (fans)				
Certifications	UL and cul Listed; CEC Certified				

+ PT Link sold separately

INSTALLATION PROCEDURE

Charger Installation

The following procedure describes proper installation of the **REVOLUTION** series of chargers.

Charger Unpacking and Inspection

Upon receipt of a **REVOLUTION** charger, ensure that there is no physical damage to the chassis, the Liquid Crystal Display (**LCD**)/keypad, or the DC cables. If any damage is apparent, contact the shipping carrier.



Do not install or operate the charger if it has any visible damage.

**Failure to meet these minimum requirements
May result in a voided warranty.**

- **Adequate Cooling Required** – To prevent damage from overheating, proper airflow must be ensured. Do not restrict fan inlets or exhaust outlets. Do not mount the charger in a confined space or where the exhaust air will recirculate.

Continue on page 15 for R VX05 Installation Procedure
Continue on page 20 for R VX08 Installation Procedure
Continue on page 26 for R VX12 Installation Procedure

RVX05 Models Installation

- Mount the charger vertically, observing the minimum spacing shown below:

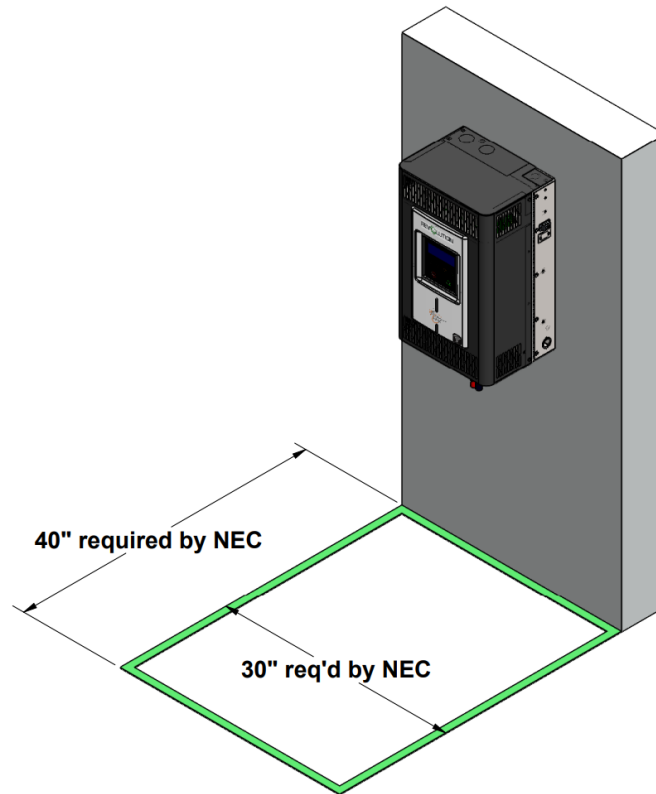


Figure 1: RVX05 NEC minimum spacing

- Ensure that the charging area is well ventilated, dry, and clean.
- **Do not expose the charger to rain or snow.**

The charger is NOT designed for outdoor use.

- There must be at least 12" of spacing between the sides of the charger and any adjacent walls or barriers, and 12" of spacing between the bottom of the charger and the floor or any other obstruction.

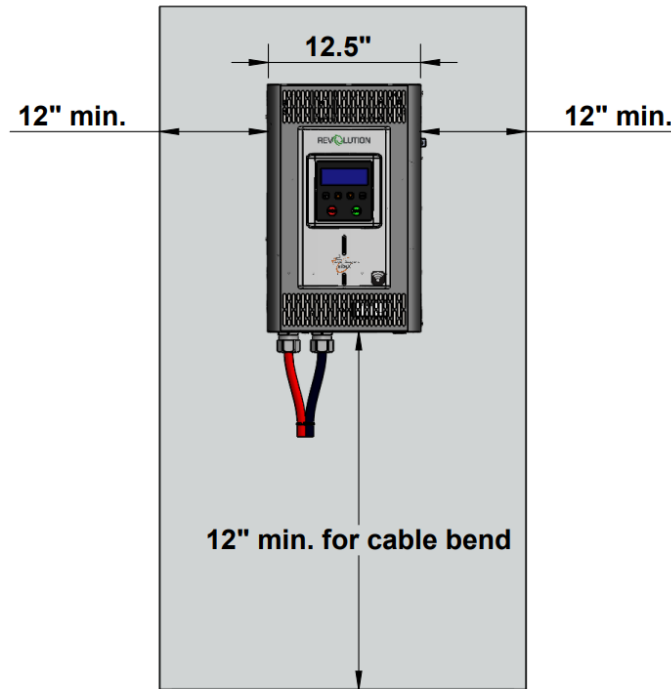


Figure 2: REX05 minimum spacing

- Ambient Temperature Range 0 – 40° C
- Ambient Humidity Range 10-90% RH non-condensing

1. Preparing the Mounting Area:

The Charger must be mounted vertically as illustrated, using 1/4" or 5/16" hardware (user provided). The Charger may be directly mounted to masonry or concrete, structural framing channels, or onto the Floor or Shelf Stand (purchased separately; see Appendix B or C).

- Unpack the RVX05 Mounting Bracket, and use it as a template to position the mounting holes.

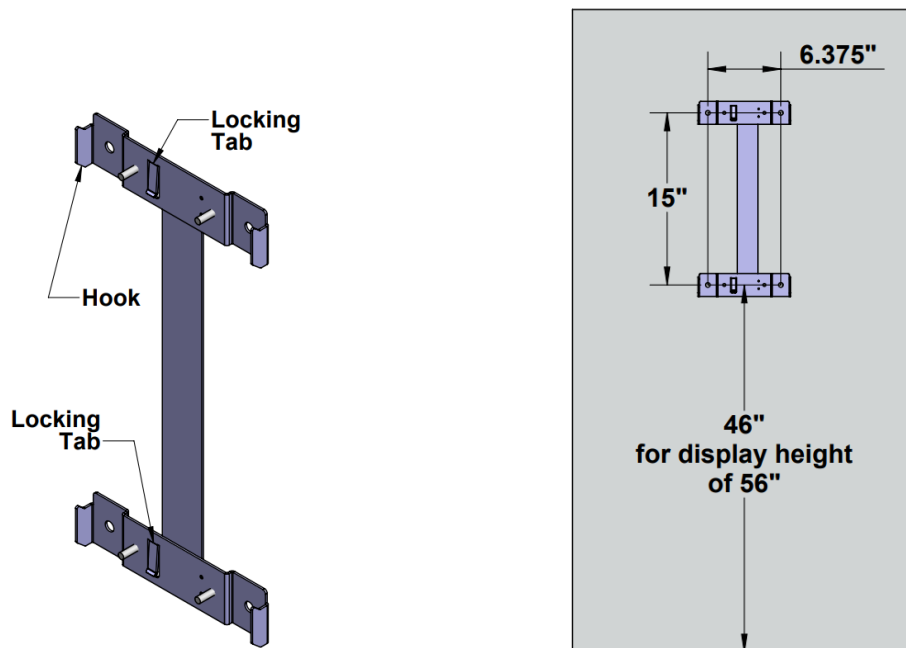


Figure 3: RVX05 mounting bracket and mounting height

- The charger mounting bracket should be fastened to the mounting surface using 1/4" or 5/16" hardware (User provided).

IMPORTANT

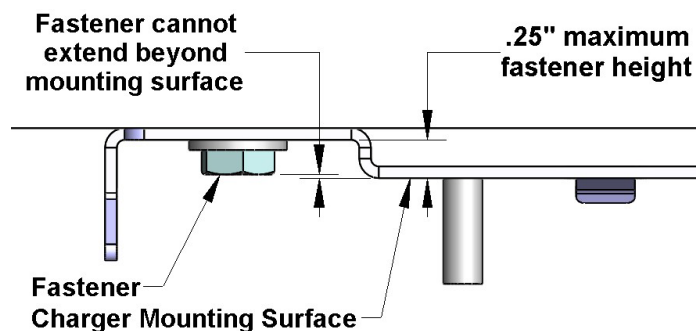


Figure 4: Fastener Height Restriction

- Note that the mounting bracket fasteners cannot extend beyond the Charger mounting surface on the mounting brackets.
- **Charger Weight: 56 lbs. Maximum**

2. Mounting the Charger:

- The hooks, studs, and locking tabs of the mounting bracket mate to matching slots in the Charger:

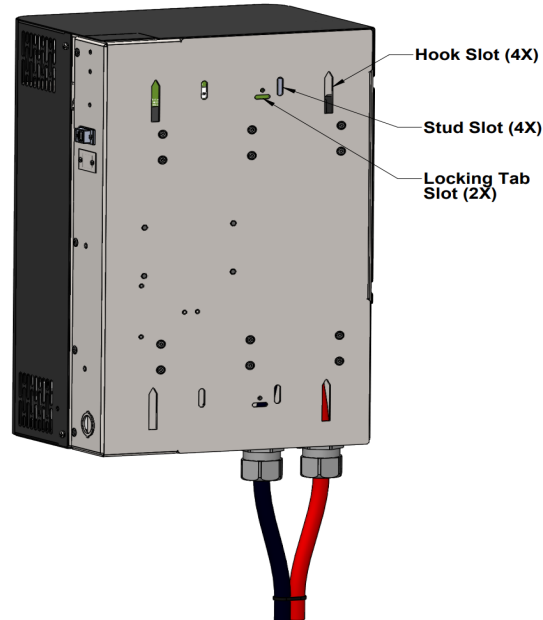


Figure 5: RVX05 Rear View

- Lift the charger (2 people, 1 on each side) onto the 4 hooks of the mounting bracket. Be sure all 4 hooks and studs are mated to their respective slots, and allow the charger to drop onto the hooks. The locking tabs will engage in their slots, and will lock the charger temporarily to the charger mounting bracket. Verify the charger is locked down by attempting to lift the charger.

Fastening the Charger

- On the left side of the Charger, remove the 2 (10-32) screws securing the Charger door:



Figure 6: RVX05 Cover Removal

- Swing the Charger open to expose the studs of the Mounting Bracket, and the plastic bag containing the mounting nuts:

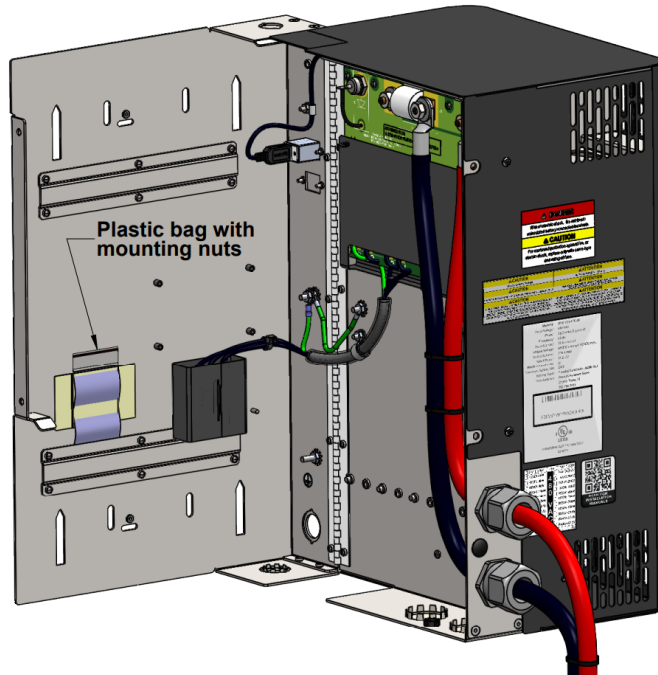


Figure 7: RVX05 Cover open

- Remove the nuts from the bag and use them to secure the Charger. Tighten to 60 in-lb +/- 2 in-lb:

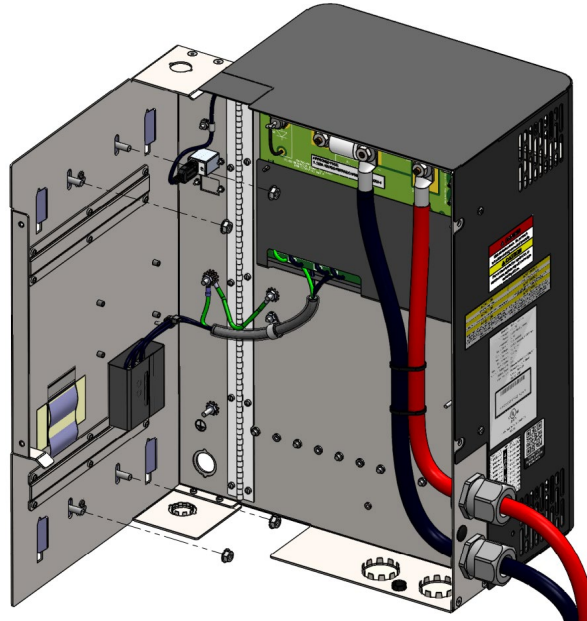


Figure 8: RVX05 Permanent Attachment

- Once the Charger has been securely mounted, electrical installation can proceed.

CAUTION: Do not allow debris to fall inside the Charger during the mounting and installation process!

Continue to page 32 for 480 VAC Charger Electrical Installation

RVX08 Models Installation

- The Charger must be mounted vertically as illustrated, using 5/16" hardware (user provided). The Charger may be directly mounted to masonry or concrete, structural framing channels, or onto the Floor or Shelf Stand (purchased separately; see Appendix B or C).
- Mount the charger vertically, observing the minimum spacing shown below:

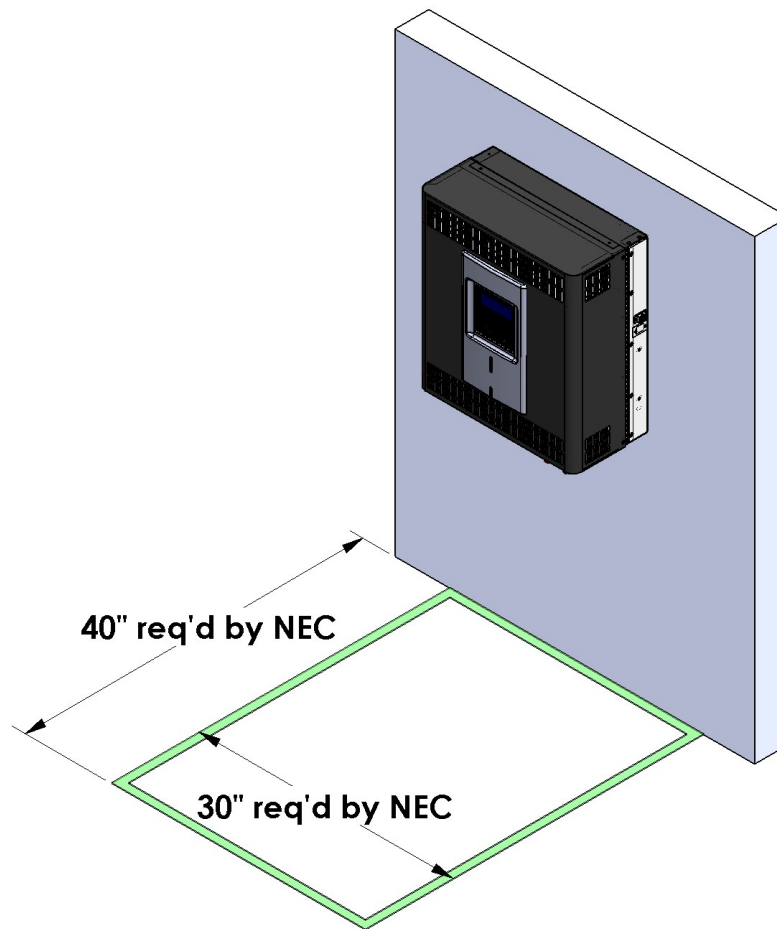


Figure 9: RVX08 NEC minimum spacing

- Ensure that the charging area is well ventilated, dry, and clean.
- **Do not expose the charger to rain or snow.**

The charger is NOT designed for outdoor use.

- There must be at least 12" of spacing between the sides of the charger and any adjacent walls or barriers, and 12" of spacing between the bottom of the charger and the floor or any other obstruction. This is to allow for service and tool access to the Charger.

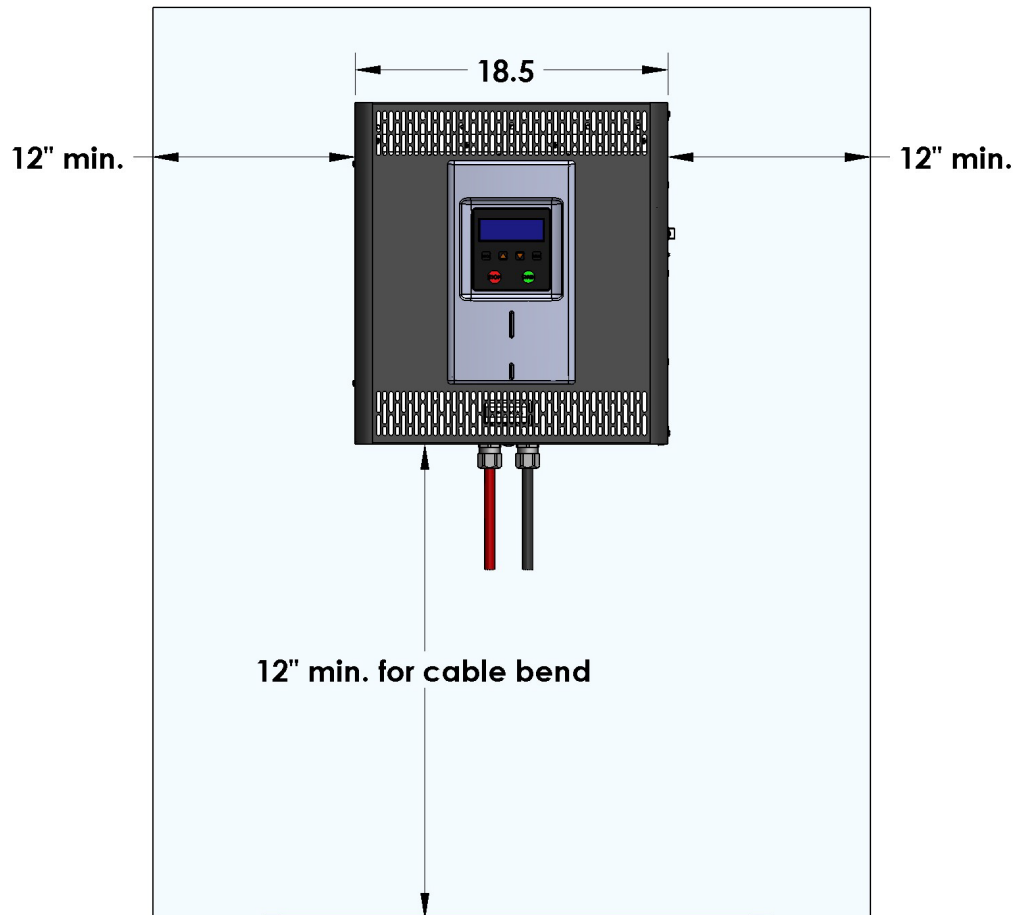


Figure 10: RVX08 minimum spacing

- Ambient Temperature Range 0 – 40° C
- Ambient Humidity Range 10-90% RH non-condensing

1. Preparing the Mounting Area:

The Charger must be mounted vertically as illustrated, using 5/16" hardware (user provided). The Charger may be directly mounted to masonry or concrete, structural framing channels, or onto the Floor or Shelf Stand (purchased separately; see Appendix B or C).

- Unpack the RVX08 Mounting Bracket, and use it as a template to position the mounting holes.

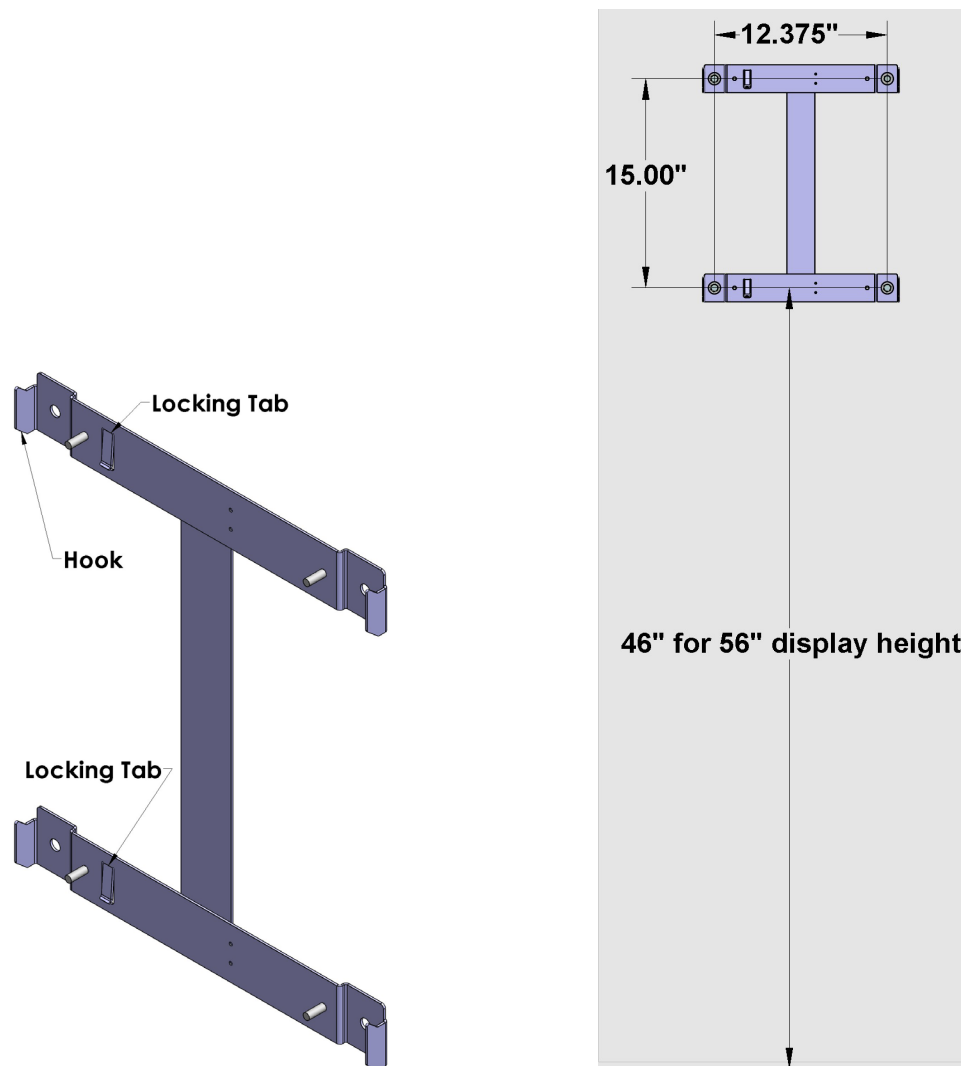


Figure 11: RVX08 mounting bracket and mounting height

- The charger mounting bracket should be fastened to the mounting surface using 5/16" hardware (User provided).

IMPORTANT

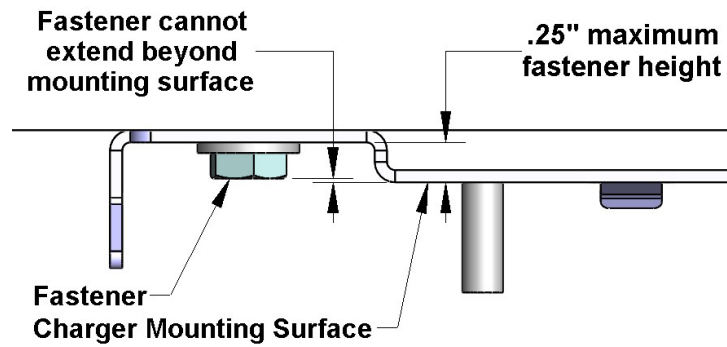


Figure 12: Fastener Height Restriction

- Note that the mounting bracket fasteners cannot extend beyond the Charger mounting surface on the mounting brackets.
- **Charger Weight: 85 lbs. Maximum**

2. Mounting the Charger:

- The hooks, studs, and locking tabs of the mounting bracket mate to matching slots in the Charger:

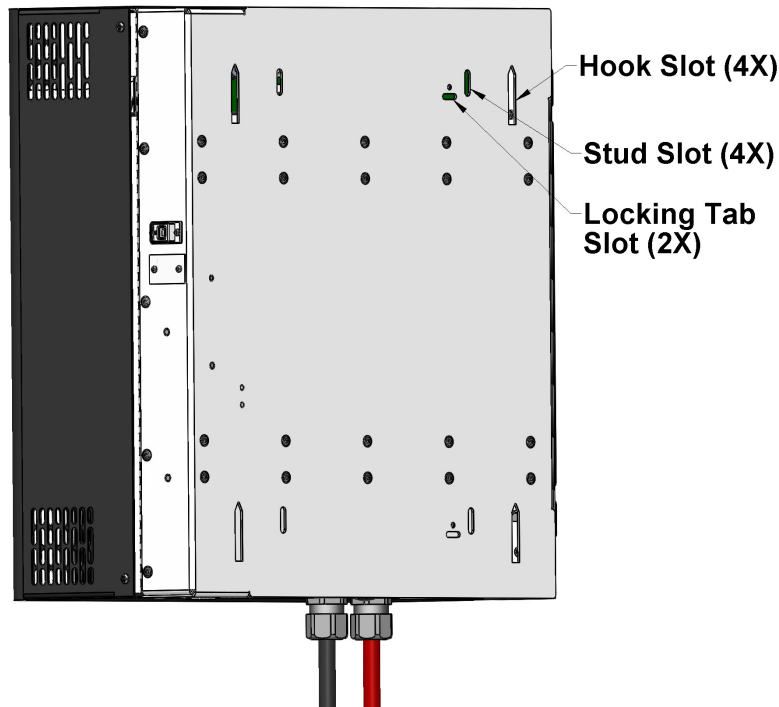


Figure 13: R VX08 Rear View

- Lift the charger (2 people, 1 on each side) onto the 4 hooks of the mounting bracket. Be sure all 4 hooks and studs are mated to their respective slots, and allow the charger to drop onto the hooks. The locking tabs will engage in their slots, and will lock the charger temporarily to the charger mounting bracket. Verify the charger is locked down by attempting to lift the charger.

3. Fastening the Charger

- On the left side of the Charger, remove the 2 (10-32) screws securing the Charger door:

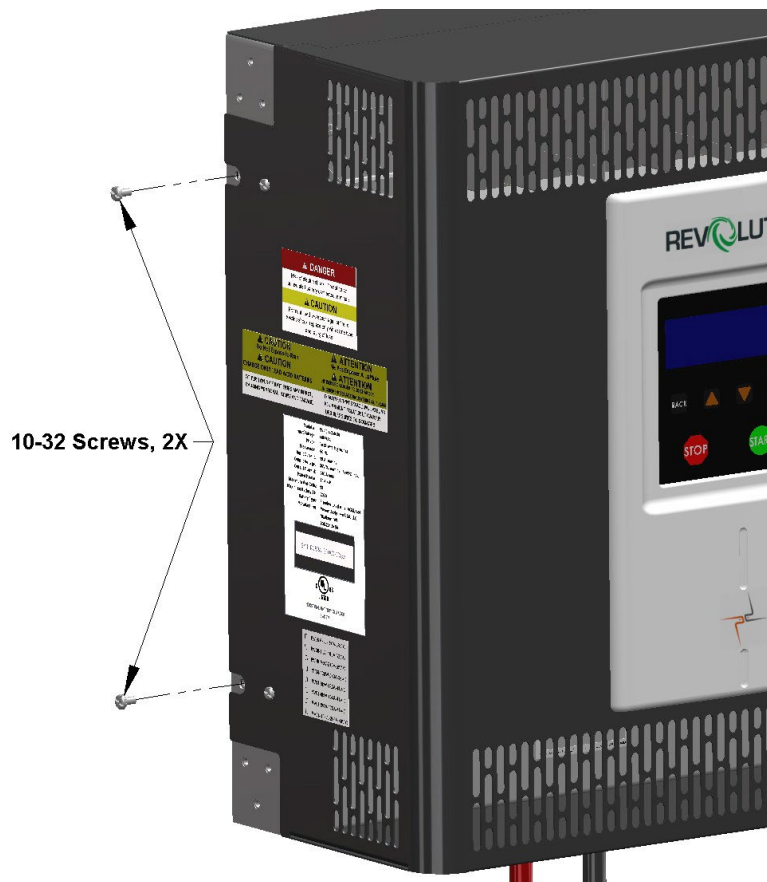


Figure 14: Rvx08 Cover Removal

- Swing the Charger open to expose the studs of the Mounting Bracket, and the plastic bag containing the mounting nuts:

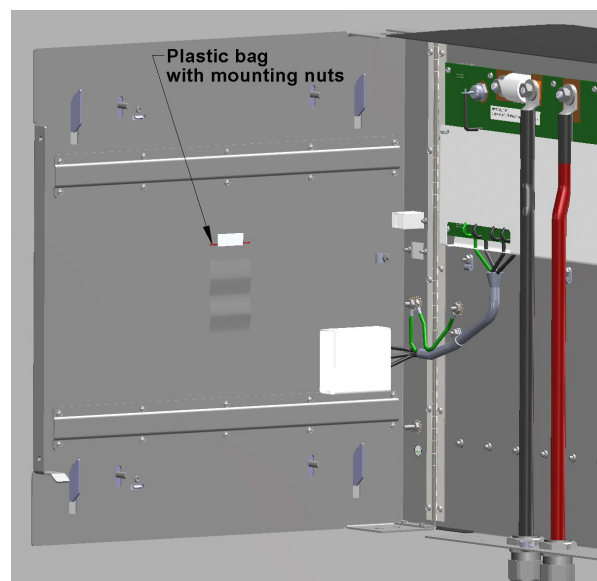


Figure 15: Rvx08 Cover open

- Remove the nuts from the bag, and use them to secure the Charger. Tighten to 60 in-lb +/- 2 in-lb:

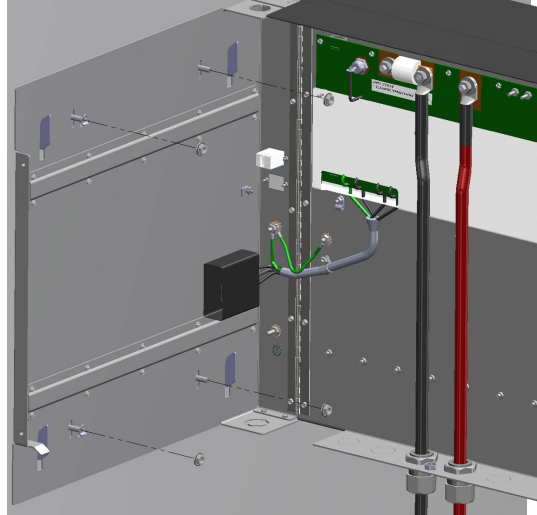


Figure 16: RVX08 Permanent Attachment

- Once the Charger has been securely mounted, electrical installation can proceed.

CAUTION: Do not allow debris to fall inside the Charger during the mounting and installation process!

Continue to page 32 for 480 VAC Charger Electrical Installation

RVX12 Models Installation

- Mount the charger vertically, observing the minimum spacing shown below:

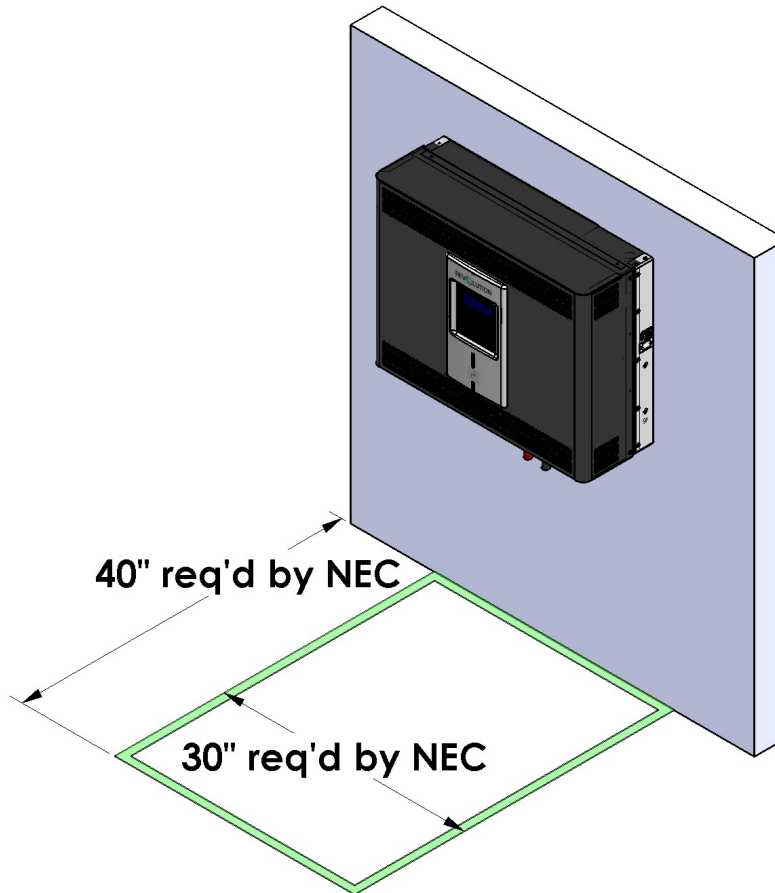


Figure 17: RVX12 NEC minimum spacing

- Ensure that the charging area is well ventilated, dry, and clean.
- **Do not expose the charger to rain or snow.**

The charger is NOT designed for outdoor use.

- There must be at least 12" of spacing between the sides of the charger and any adjacent walls or barriers, and 12" of spacing between the bottom of the charger and the floor or any other obstruction. This is to allow for service and tool access to the Charger.

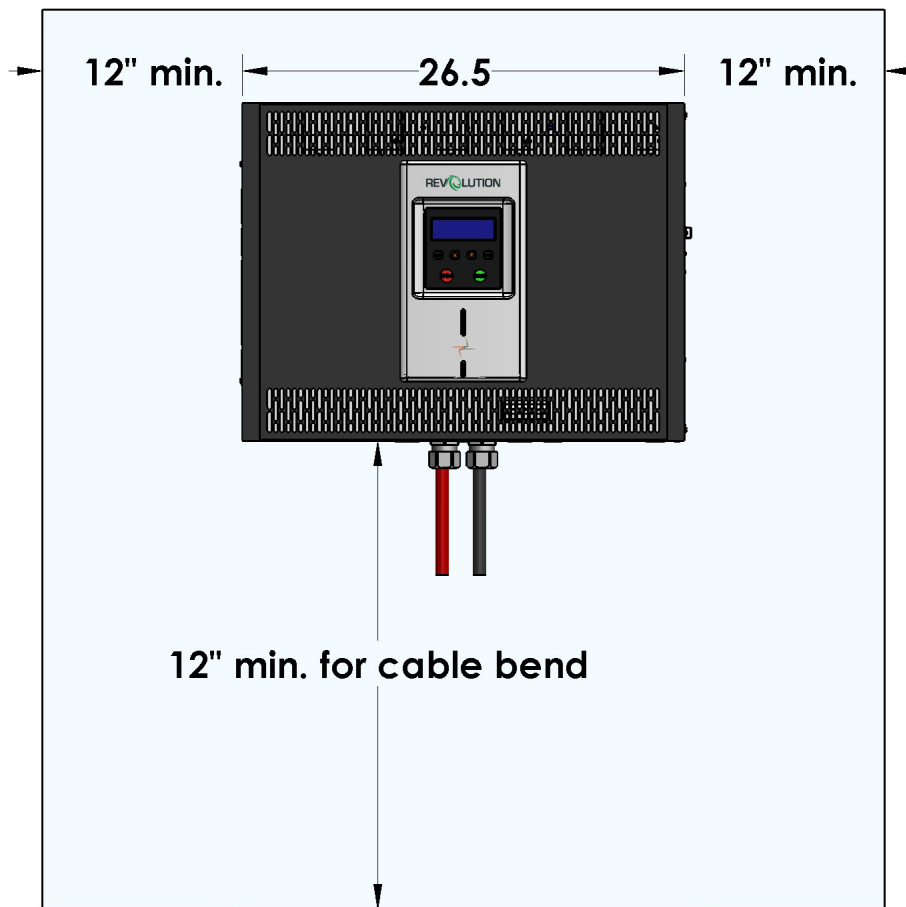


Figure 18: RVX12 minimum spacing

- Ambient Temperature Range 0 – 40° C
- Ambient Humidity Range 10-90% RH non-condensing

1. Preparing the Mounting Area:

- The Charger must be mounted vertically as illustrated, using 5/16" hardware (user provided). The Charger may be directly mounted to masonry or concrete, structural framing channels, or onto the Floor Stand (purchased separately; see Appendix B).
- Unpack the RVX12 Mounting Bracket, and use it as a template to position the mounting holes.

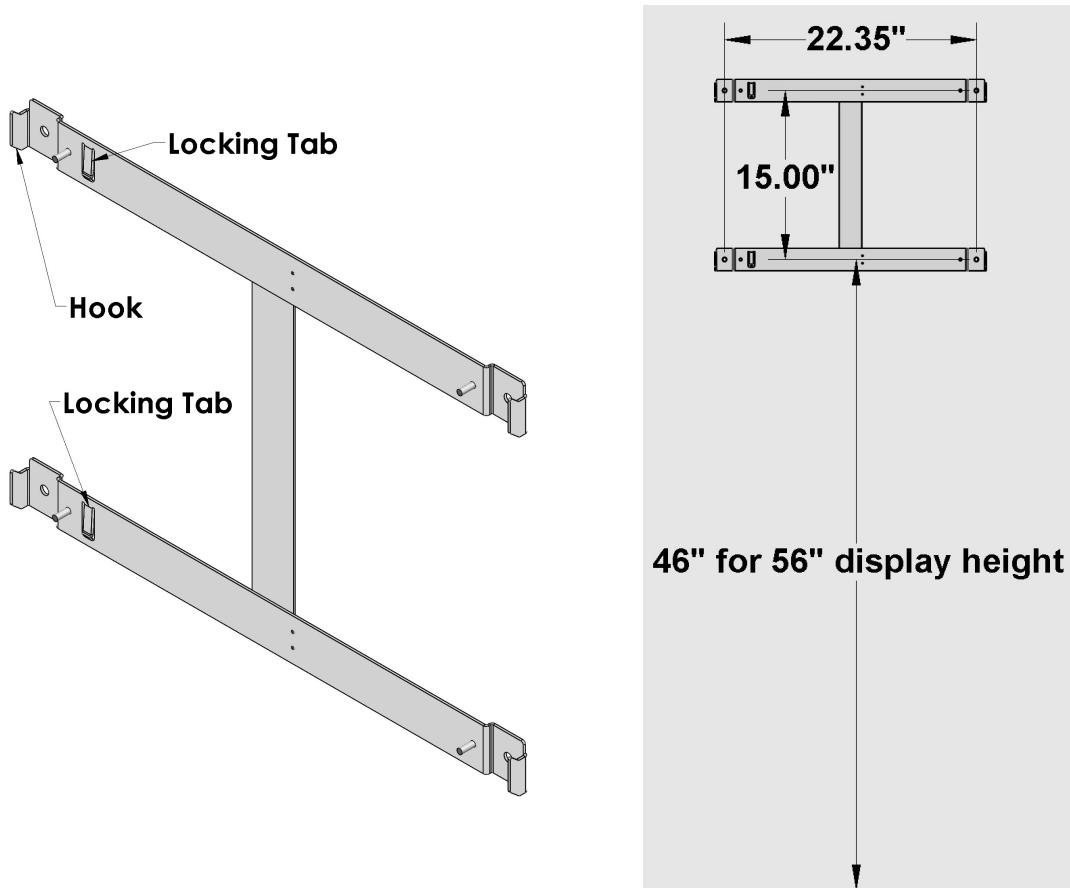


Figure 19: RVX12 mounting bracket and mounting height

- The charger mounting bracket should be fastened to the mounting surface using 5/16" hardware (User provided).

IMPORTANT

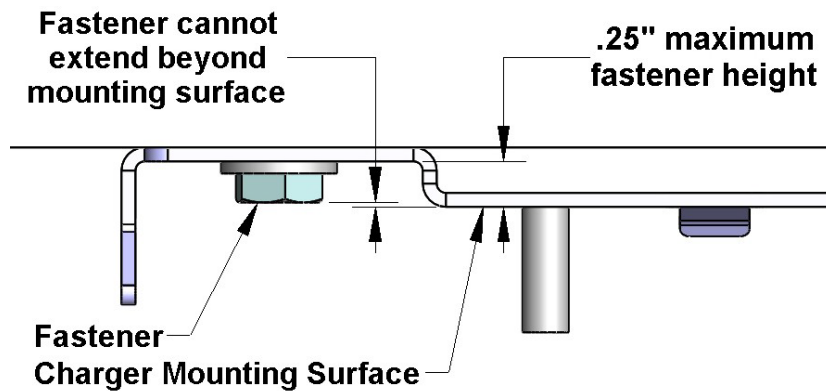


Figure 20: Fastener Height Restriction

- Note that the mounting bracket fasteners cannot extend beyond the Charger mounting surface on the mounting brackets.
- **Charger Weight: 120 lbs. Maximum**

2. Mounting the Charger:

- The hooks, studs, and locking tabs of the mounting bracket mate to matching slots in the Charger:

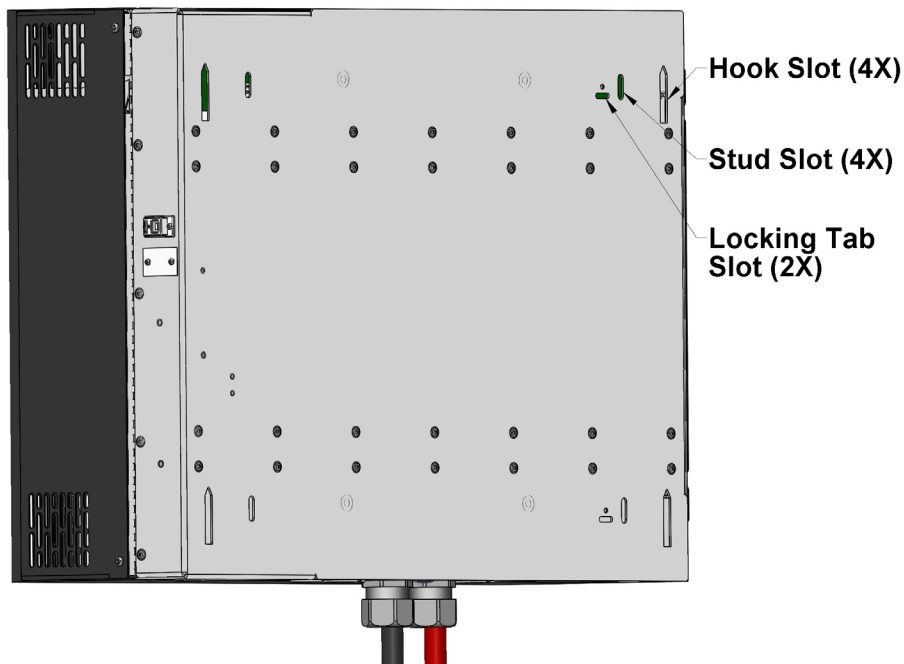


Figure 21: RVX12 Rear View

- Lift the charger (2 people, 1 on each side) onto the 4 hooks of the mounting bracket. Be sure all 4 hooks and studs are mated to their respective slots, and allow the charger to drop onto the hooks. The locking tabs will engage in their slots, and will lock the charger temporarily to the charger mounting bracket. Verify the charger is locked down by attempting to lift the charger.

3. Fastening the Charger

- On the left side of the Charger, remove the 2 (10-32) screws securing the Charger door:



Figure 22: REX12 Cover Removal

- Swing the Charger open to expose the studs of the Mounting Bracket, and the plastic bag containing the mounting nuts:

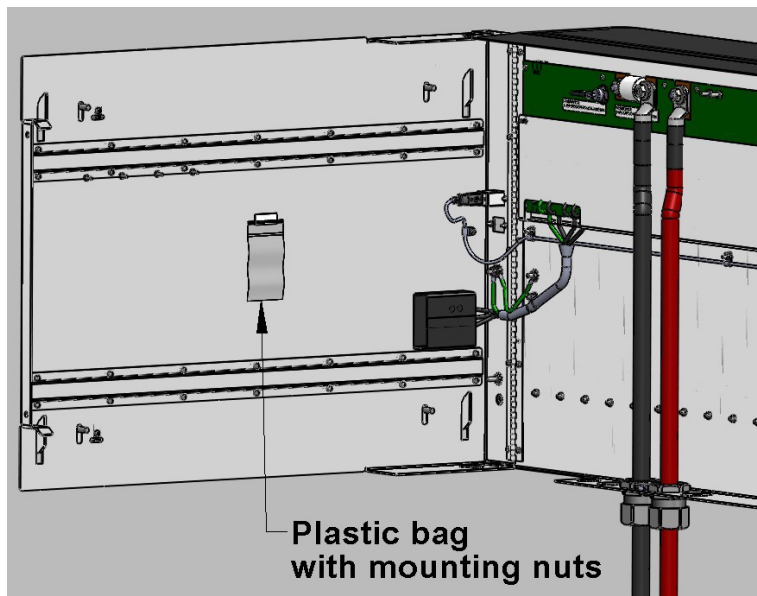


Figure 23: REX12 Cover open

- Remove the nuts from the bag, and use them to secure the Charger. Tighten to 60 in-lb +/- 2 in-lb:

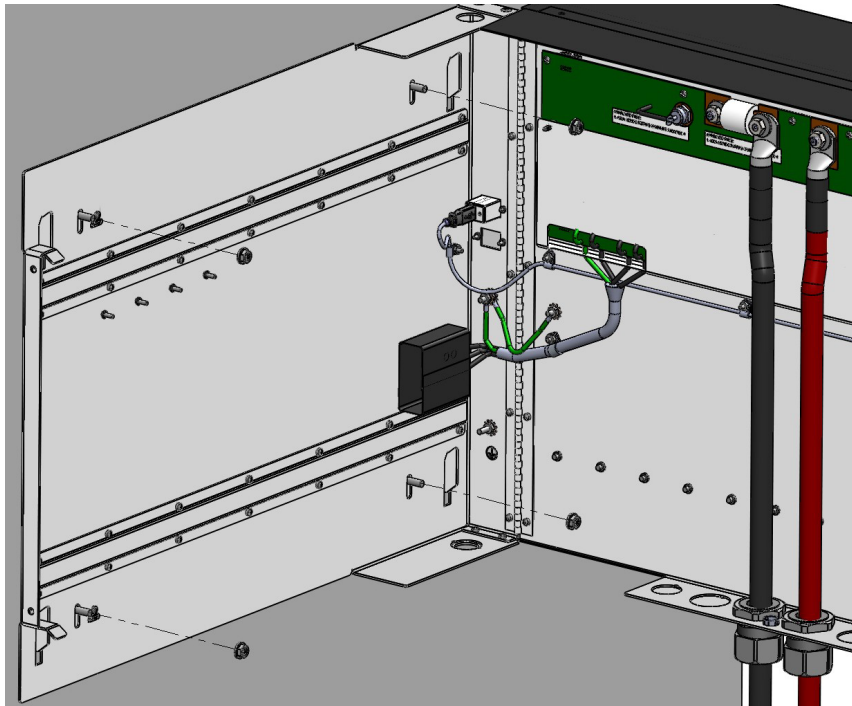


Figure 24: RVX12 Permanent Attachment

- Once the Charger has been securely mounted, electrical installation can proceed.

CAUTION: Do not allow debris to fall inside the Charger during the mounting and installation process!

Continue to page 32 for 480 VAC Charger Electrical Installation.

CHARGER ELECTRICAL INSTALLATION

480 VAC 3Ø



DANGEROUS VOLTAGES AND CURRENTS ARE PRESENT IN THE AC MAINS WHEN ENERGIZED. ONLY TRAINED PERSONNEL SHOULD PERFORM THE INSTALLATION, USING PROPER EQUIPMENT AND PROCEDURES.

VERIFY THAT INPUT AND OUTPUT WIRING ADHERES TO ALL LOCAL SAFETY CODES AND STANDARDS.

1. The REVOLUTION chargers require a 480 VAC 3Ø, four-wire Wye or Delta electrical supply with a separate ground (Figure 23).

REVOLUTION Model	480 VAC Current Draw	Circuit Protection at 125%
RVX05	14.1 A	20 A
RVX08	22.5 A	30 A
RVX12	33.7 A	50 A

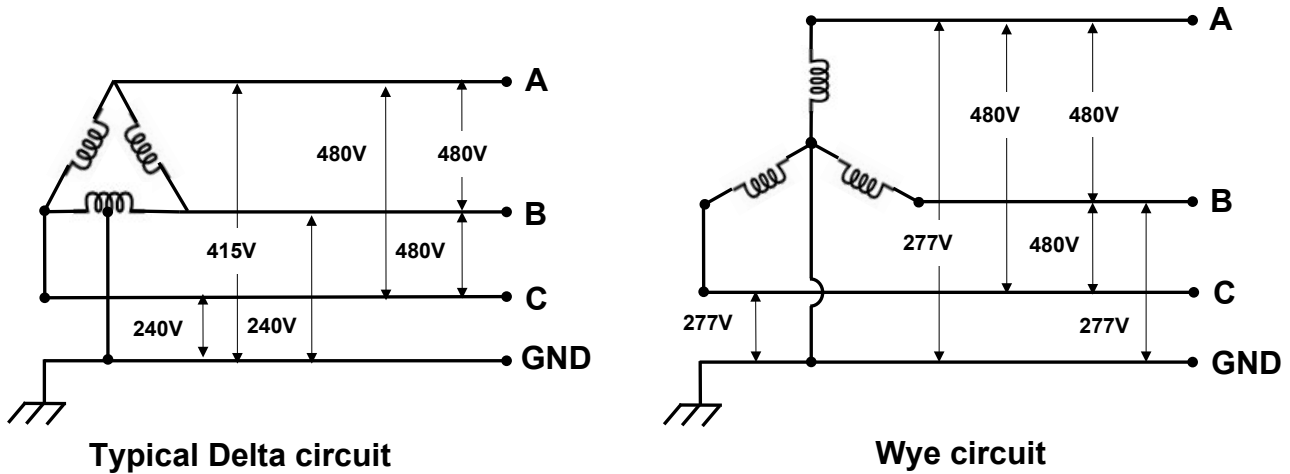


Figure 25: AC input wiring diagrams

2. Verify that the source circuit is locked and tagged out before connecting power to the charger.

Electrical Instructions

- Determine whether the 1/2" or 3/4" conduit hole will be utilized (3/4" or 1" on RVX12), if the larger KO is desired, punch out the outer ring from the knockout (KO) provided (Figures 26, 27):

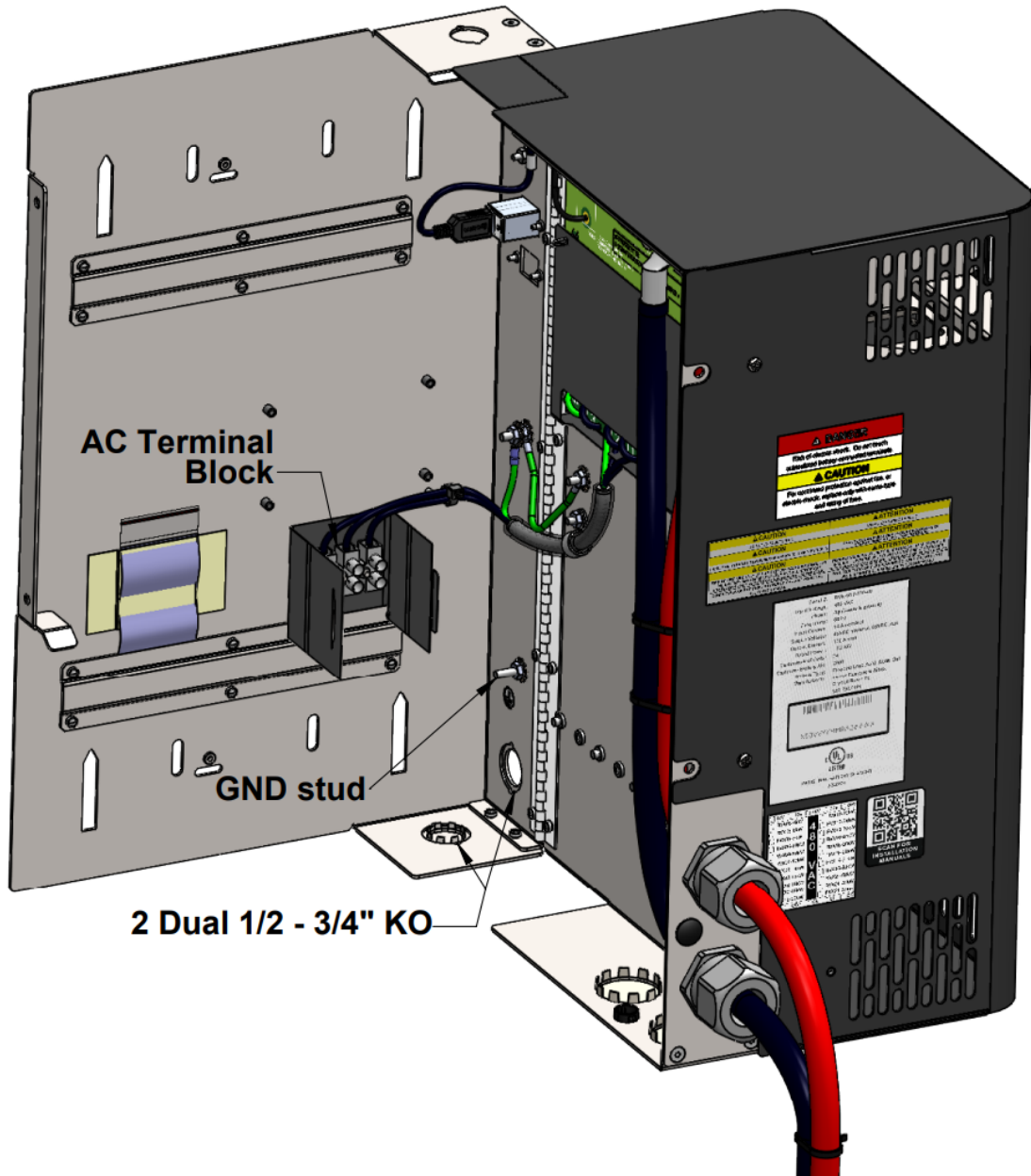


Figure 26: RVX05 KO locations

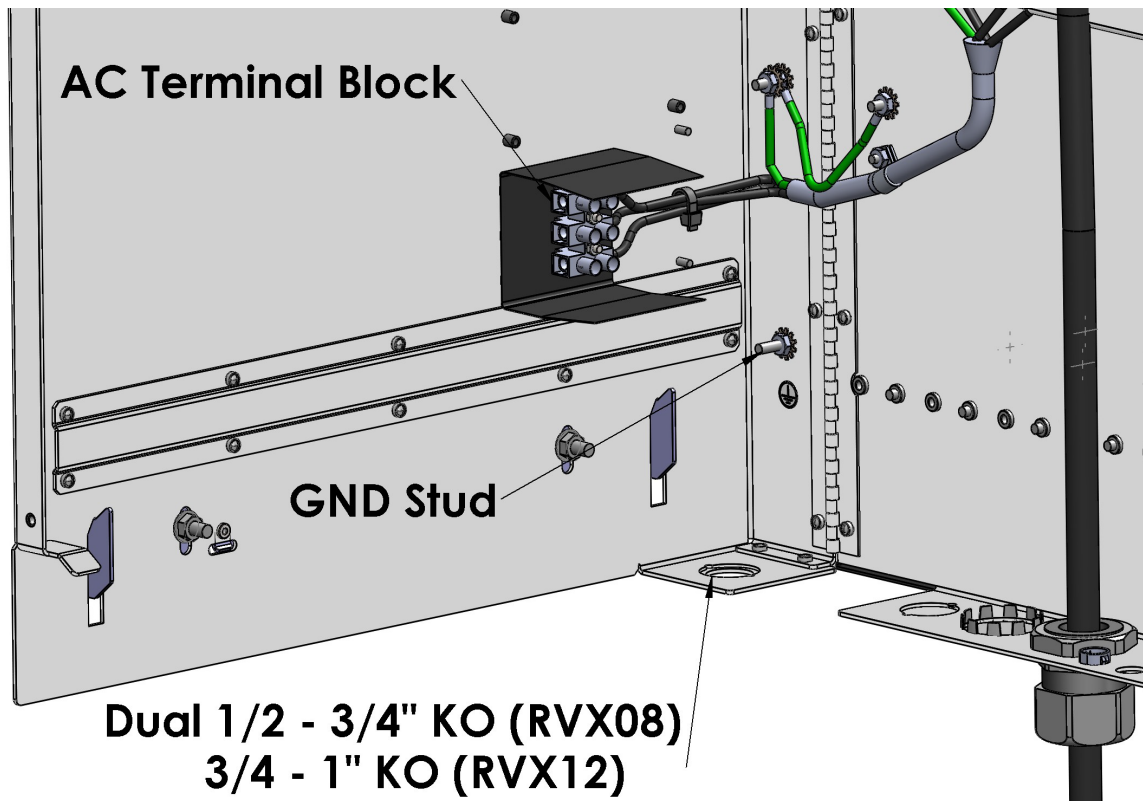


Figure 27: RVX08, RVX12 KO location

4. Pass the 480 VAC input power wires through, using the appropriate conduit or strain relief fittings per local and national codes.
5. Crimp a #10 ring tongue terminal to the ground (GND) wire and connect it to the GND stud (Figure 27). **Tighten the nut to 15 in-lb +/- 2 in-lb.**
6. Strip the conductors back 0.5 inch (12 mm) and connect them to the AC Terminal Block. **Tighten the terminal screws to 12 in-lb +/- 2 in-lb. NOTE:** The charger is not phase-rotation sensitive. Be sure any excess wire does not get pinched when the Charger door is closed.
7. Once the electrical connections have been made, the Charger door should be closed, and secured with the 10-32 screws previously removed. **Tighten the 10-32 screws to 12 in-lb +/- 2 in-lb.**
8. Verify the line and ground connections of the outlet or junction box/disconnect.
9. Energize the source circuit and verify proper AC voltage to the Charger. All line-to-line voltages should be 480 VAC \pm 10% and matched within 10 VAC.

THE CHARGER IS NOW READY FOR OPERATION

OPERATION PROCEDURE

Charger Controls and User Interface

Users operate the **REVOLUTION** series of chargers through each charger's front panel LCD/keypad (Figure 28).

This is the main user interface for viewing operation and fault messages. It also allows limited charger programming options. (For programming information, see **Charger Main Menu**, page 46 of this manual.)

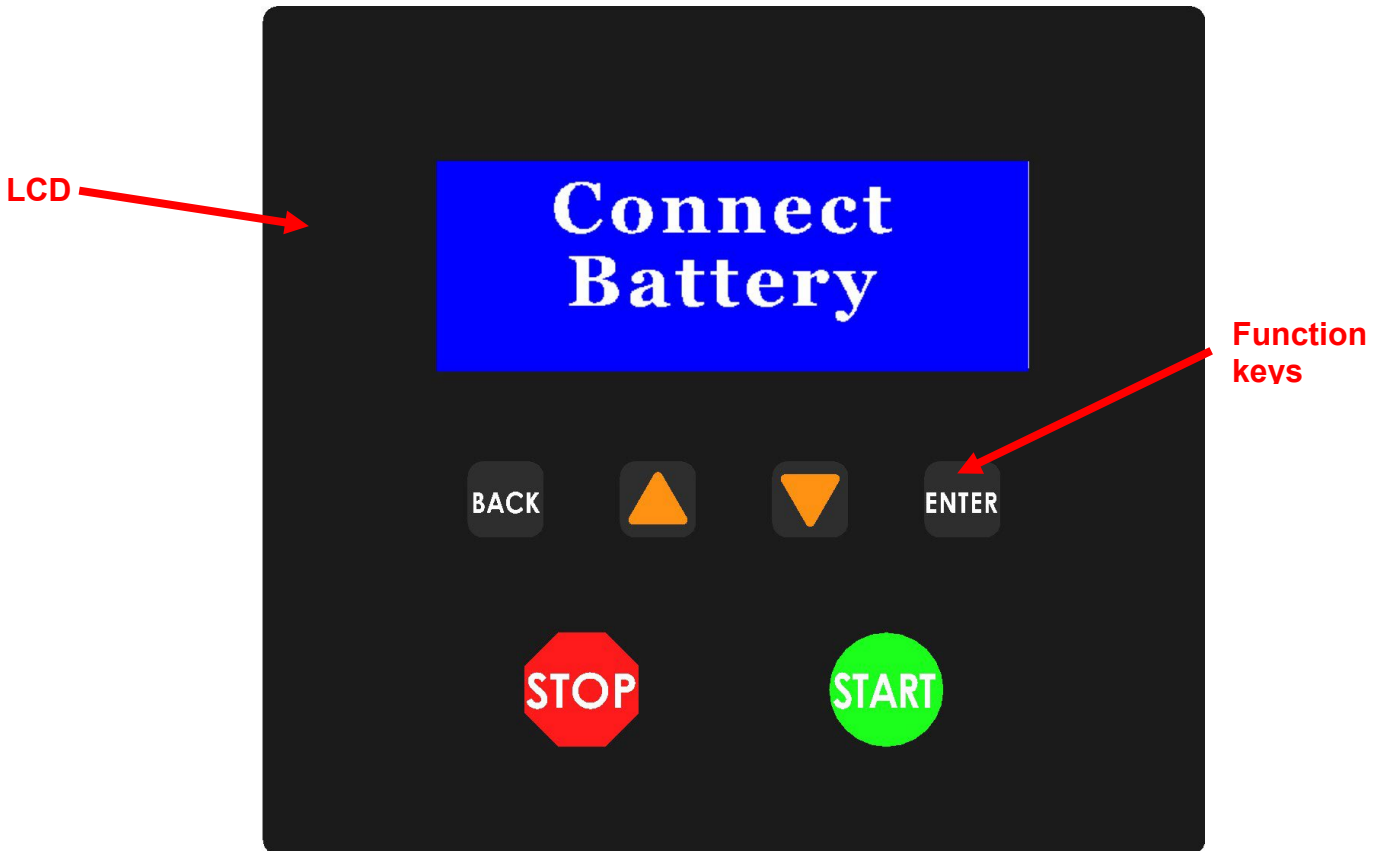


Figure 28: User interface LCD/keypad

Basic Charge Cycle Operation

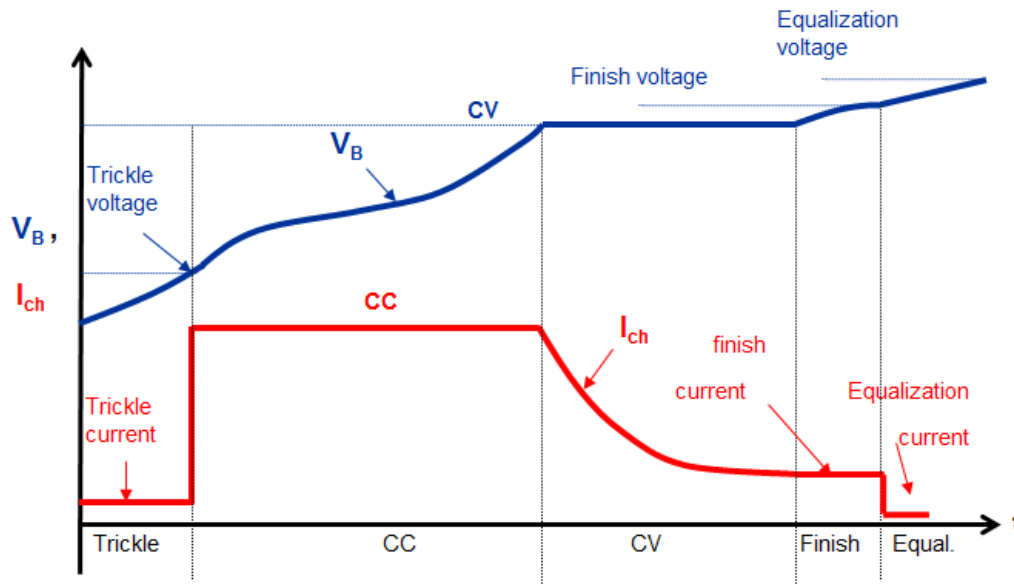


Figure 29: Typical charge cycle – charge modes

The typical charge cycle for conventional and opportunity chargers consists of the first four modes (TR, CC, CV, FI) on a daily basis, with all five modes (TR, CC, CV, FI, EQ) occurring on a weekly basis. The typical charge cycle for fast chargers consists of the first three modes (TR, CC, CV) on a daily basis, with all five modes (TR, CC, CV, FI, EQ) occurring on a weekly basis. A brief description of the various modes is listed below and all modes are shown above in Figure 29.

Trickle: Trickle mode is rarely used, as it is typically only encountered when a battery is extremely discharged (average cell voltage of <1.85 volts). This mode charges the battery at a very low current (typically $\sim 3\%$ of Ahr capacity) until the battery voltage rises above the trickle voltage setting.

CC: CC mode is where the bulk of the battery charging occurs. This mode is the Constant Current mode where the current is held steady at $\sim 15\%$ - 50% of the battery capacity. This mode continues until the battery voltage rises to an average cell voltage of ~ 2.4 volts (CV voltage), and the charge cycle then transitions into the CV mode. This voltage is partially inflated above the true battery voltage due to the fact that current is being pushed into the battery and the internal battery resistance causes the battery voltage to artificially rise above the resting battery voltage.

CV: CV mode ensures the battery rises to $\sim 95\%$ charged. This mode holds the voltage of the charge steady at approximately 2.4 volts per cell and allows the current into the battery to taper off as the battery voltage gets closer to holding itself at the set voltage. The current will continue to taper off until it reaches the CV Finish Current, at which time the charge cycle will terminate, unless finish is enabled. If Finish is enabled, the current will continue to decrease until it reaches the Finish Current, at which time the charger will transition into Finish mode.

Finish: Finish mode will hold the current into the battery constant, and the battery voltage will slowly rise. The charge cycle will terminate when one of three conditions exists: The charger has been in the finish mode for the full duration of the finish timer, the Finish dv/dt is reached, or the Finish Voltage is achieved. The Finish dv/dt is reached when the battery voltage rises less than the Finish dv (typically ~ 5 mv/cell) over the length of time defined by the Finish dt (typically ~ 20 minutes). (Figure 30)

Equalize: The equalize mode ensures that all cells of the battery are equally charged. During charge/discharge, the inner and outer cells of the battery will tend to be at slightly different voltage. The equalize mode charges at a low fixed current ($\sim 3\%$ of Ahr capacity) for a fixed amount of time (Typically ~ 3 - 6 hr), and ensures that all cells are fully and equally charged.

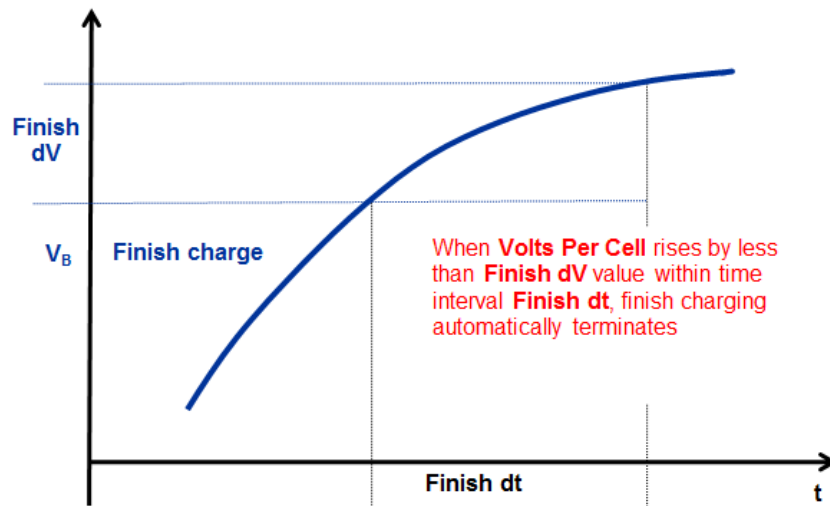


Figure 30: Finish charge termination criteria

Opportunity and Fast Charging: Opportunity and fast charging typically utilize a temperature sensor (thermistor) on the battery to allow more rapid recharge of the battery, without the risk of damage to the battery. The thermistor may be mounted to an intercell strap or post (external type), or mounted through the cover of the cell to monitor the electrolyte temperature directly (internal type). The thermistor is connected to the charger through the auxiliary contacts of the battery connector. The charger uses the temperature that is calculated from the thermistor to adjust the voltages at which the charger transitions to the CV and Finish/Equalize modes of operation, and to limit the temperature rise of the battery to a safe level. See Appendix D for further details. Installation instructions for the thermistor can be obtained at <http://powerdesignerssibex.com/>.

REVOLUTION X Chargers include the interface to communicate with the PowerTrac Battery monitoring devices. The PowerTrac, battery data logger option allows the charger to have multi-voltage (24/36/48)* capabilities, giving the charger the ability to automatically adapt to the battery voltage and Ahr capacity.

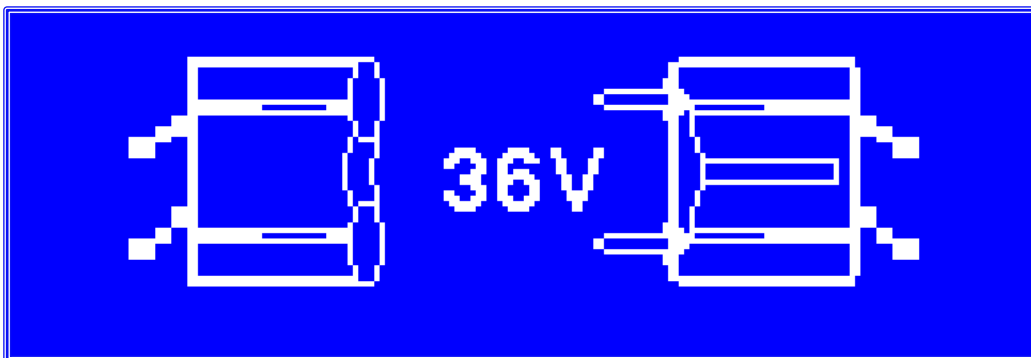
*48V chargers are capable of charging 24/36/48 batteries
36V chargers are capable of charging 24/36 batteries.

Getting Started

The LCD display on **REVOLUTION** series presents various screens and **SCREEN MESSAGES**.

1. Powering the Charger

- Energize the AC mains at the main panel (turn the local AC disconnect switch to the **ON** position, if one exists).
- Verify that the LCD display is lit and displays the **CONNECT BATTERY** screens, alternating between the animation and message as shown below.



DANGEROUS VOLTAGES AND CURRENTS ARE PRESENT IN THE AC MAINS WHEN ENERGIZED. ONLY TRAINED PERSONNEL SHOULD PERFORM THESE CHECKS, USING PROPER EQUIPMENT AND PROCEDURES.

- If the charger does not power up, carefully verify the source circuit and wiring to the charger and correct any problems. If appropriate, check that all fuses in the local disconnect switch box on the wall are intact, and for the supply voltage for all three phases (AC mains line-to-line) $\pm 10\%$, and matches to within 10 VAC or better between phases.
- Restart the charger; if the problem persists, contact the Dealer or Power Designers Sibex.

2. Starting a Charge Cycle

- Connect the battery to the charger. **REVOLUTION** Chargers can incorporate a detection circuit that distinguishes between a PowerTrac Battery Monitor and a thermistor. If a PowerTrac is detected when the battery is connected, the LCD will momentarily display a screen similar to this:



If the Charger has been set up to accept the PowerTrac battery charge parameters, charging of the battery will proceed using the displayed values. Following this display, one of two messages appears on the LCD:

The LCD displays the **PUSH START** screen.



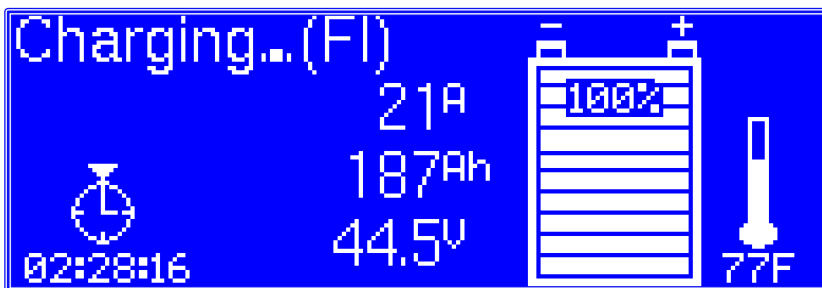
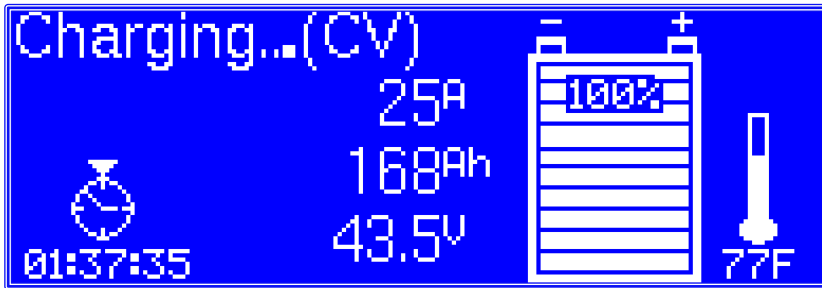
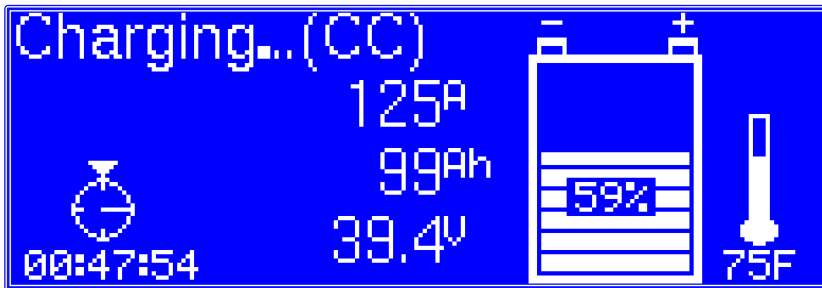
Or, if **Charge Autostart** is enabled, the charger automatically starts the charge cycle, and briefly displays an **AUTO START** with a timer count-down message as shown below. The timer will count down from 5 to 1 before the charge cycle starts.



If either the "Start" or "Auto Start" screens are not displayed, the battery has not been detected. Make sure that the battery cables are connected properly.

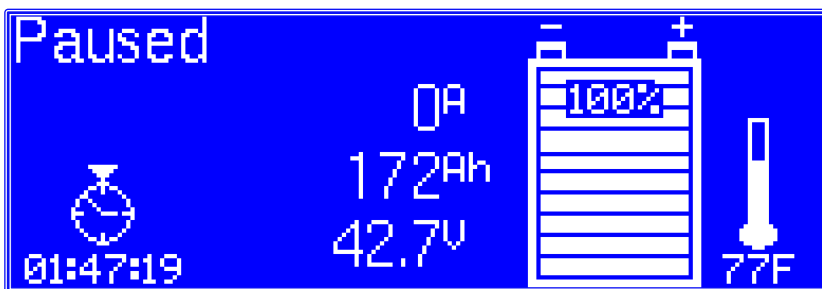
- If the charger is not set to start automatically, start the charge cycle by pushing the green **START** button on the keypad.

- The charge cycle begins and a screen similar to one of the following, showing the charging operation, appears:



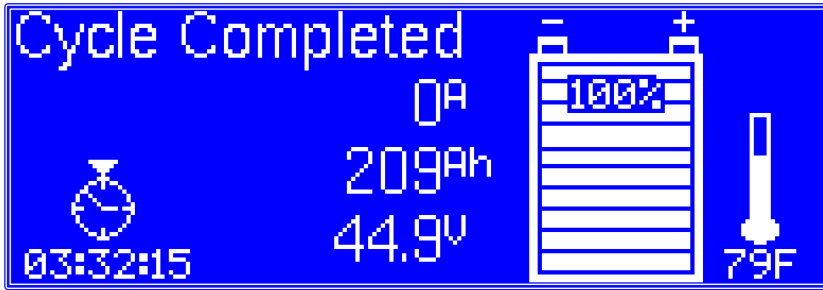
The **Charging ... (XX)** field in the upper left corner indicates the active charging mode, the **XX** will indicate **TR** for trickle, **CC** for constant current, **CV** for constant voltage, **FI** for finish, or **EQ** for equalize. The screen also displays a charge timer (lower left), a battery icon with % state of charge gauge along with actual readings of charging amps (**A**), returned amp hours (**Ah**), and battery voltage (**V**). The right side of the screen has a thermometer icon which gives the current battery temperature (°F or °C).

- To stop the charge cycle, select the **STOP** button. A **PAUSED** message appears.



Selecting **STOP** for the second time stops the charger completely and defaults to the **PUSH START** screen. Selecting **START** from the **CHARGING STOPPED** screen starts a new charge cycle and the screen will again display the charging operation display.

- Once the charge cycle has completed, the charger displays the **CYCLE COMPLETED** screen.



On this screen appears the total charging time and total returned amp hours along with the final state of charge of the battery.

Charger Main Menu

From the charger **MAIN MENU** screen, access is provided to the following list of screens:

- Manual Equalize
- Desulfation Cycle
- Charge History
- Lifetime Summary
- Model & SN
- Network Settings

These screens may only be accessed when the charger is in idle mode (i.e., when either the **CONNECT BATTERY** or the **PUSH START** screens are displayed).

Pushing the **ENTER** key selects the charger **MAIN MENU** screens.

The up/down arrow (**▲/▼**) keys scroll between the various screens.

The **BACK** button is used to return to the previous screen and/or back to the main menu.

Selecting the **ENTER** button within a main menu will select a setting, go to the next screen, or toggle between two screens.

1. Manual Equalize

- A. While in **MAIN MENU**, press **▲/▼** until the **MANUAL EQUALIZE** screen appears.



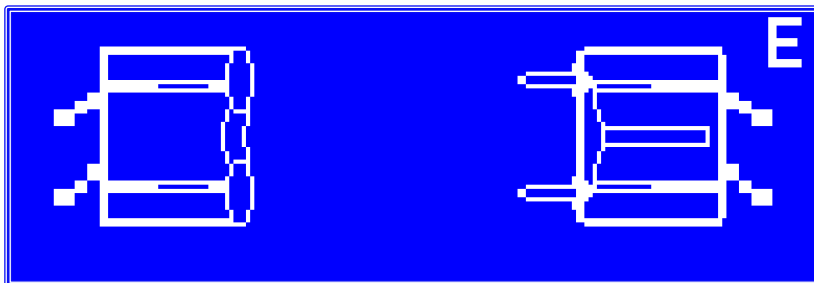
- B. Press **ENTER** to access screen.



- C. Press **▲/▼** to select **YES** or **NO**.

NOTE: Once an Equalization is activated, it remains active only for the next charge cycle.

D. Press **ENTER** key to save selection and return to the main menu. The LCD display now indicates the Equalization charge is activated with an “E” in the upper right corner of the display, and one of the following displays will be observed, depending on the setup of the Charger.



2. Desulfation Cycle

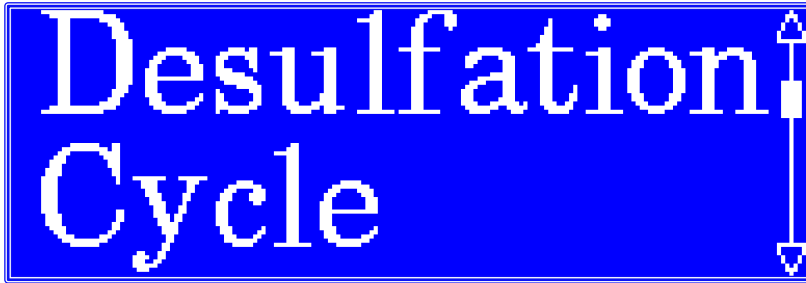
One of the unique features of this charger is the ability to run a safe, tailored recovery cycle for sulfated batteries. This can easily be done through the **DESULFATION CYCLE** screen.

The operator enters the battery nominal voltage, Ahr capacity, and the cycle duration. The charger will output a constant current of 5% of the Ahr capacity ($.05 \times C$) for the defined duration (in the time range of 6:00 hours to 18:00 hours). Any battery capacity above 1200 Ahr will have the desulfation current limited to 60A.

A. Connect the battery to be recovered. If the charger is set to auto-start the charge cycle, press the stop button until you are back on the “Push Start” screen.

NOTE: Do not attempt to recover a battery with a capacity of less than 250 amp hours.

B. While in **MAIN MENU**, press ▲/▼ until the **DESULFATION CYCLE** screen appears.



C. Press **ENTER** to access the recovery cycle set-up screens. The first screen selects the appropriate battery voltage.



Pressing ▲/▼ toggles the battery voltage setting. Select the correct voltage and select **ENTER**. The **Battery Capacity** screen appears.



Pressing ▲/▼ allows the user to enter the correct battery amp hour capacity. The recovery charge current is fixed at 5A /100 Ahrs (5% of rated capacity).

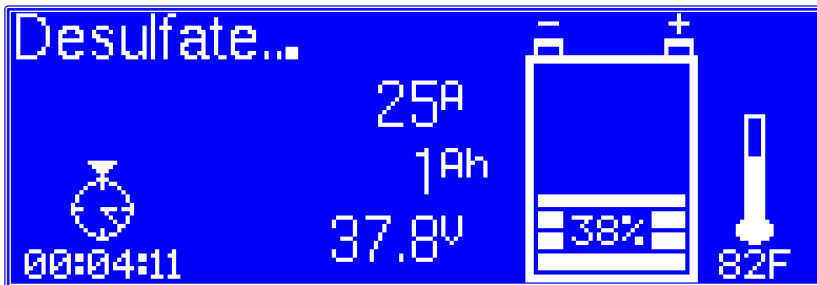
D. Press the **ENTER** key once the correct value is selected. The **Cycle Duration** timer screen appears.



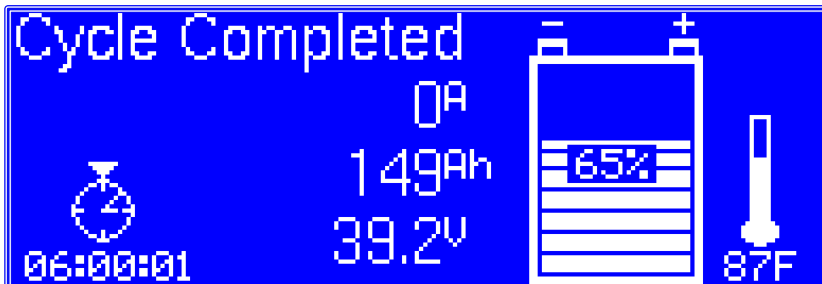
Pressing ▲/▼ allows adjustment of the charge timer setting in 15-minute increments. The charge timer setting can be set up to 18 hours. Select the desired value, then select **ENTER**. Next, the **START DESULFATION CYCLE** screen appears.



E. Push **START** to initiate the desulfation cycle.



Once the cycle is complete, a **CYCLE COMPLETED** message appears.



NOTE: The desulfation cycle is a separate cycle; activating it does not affect other charger settings.

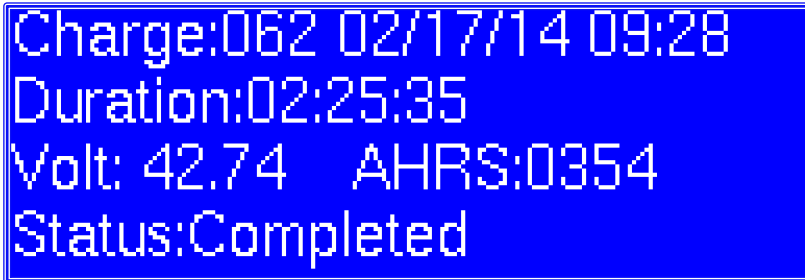
3. Charge Cycle History

a. While in **MAIN MENU**, press ▲/▼ until the **CHARGE HISTORY** screen appears.



Press **ENTER** to access the **Charge History** screens.

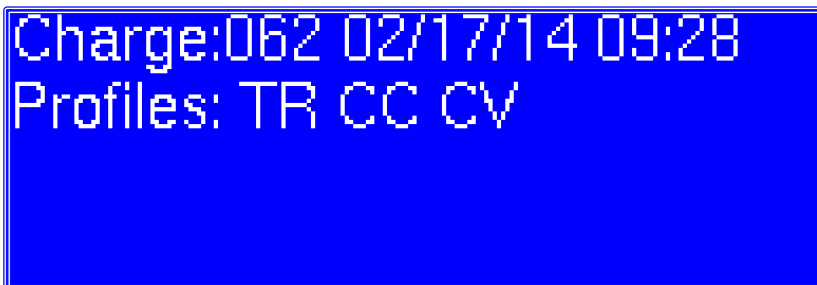
- b. The first screen that appears is the Charge Cycle history screen as shown below. Users can access the charge history for up to 400 charge cycles, beginning with the most recent charge cycle. Pressing ▲/▼ allows scrolling through the saved charge cycles, from the most recent cycle to the earliest (Charge 0), in descending order.



The first screen of the charge history displays the charge number, the date and time when the charge was started, the charge duration, end battery voltage, the total amp hours returned to the battery, and the Charger status.

STATUS indicates whether the cycle was completed successfully (**COMPLETED**), interrupted by the user (**STOPPED**), interrupted due to a power outage or disconnection (**TURNED OFF**), or interrupted due to a fault (e.g., **OV FAULT** for an overvoltage fault).

Press **ENTER** to access the second screen of the charge history which shows the profiles that were activated in the charge cycle, and any Charger faults. Pressing **ENTER** again will return to the first screen. Pressing the **BACK** key returns to the **CHARGE HISTORY** screen from the first screen only.



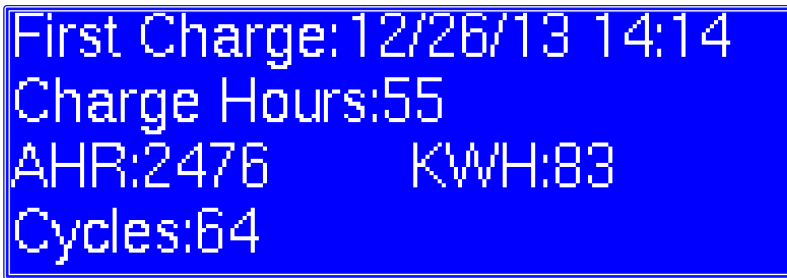
PROFILES lists the profiles activated during the charge cycle. Trickle charge appears as **TR**, constant current as **CC**, constant voltage as **CV**, finish as **FI**, and equalize as **EQ**.

4. Lifetime Summary

- a. While in **MAIN MENU**, press ▲/▼ until the **LIFETIME SUMMARY** screen appears.



- B. Pressing the **ENTER** key will display a screen summarizing charger lifetime summary stats since installation.

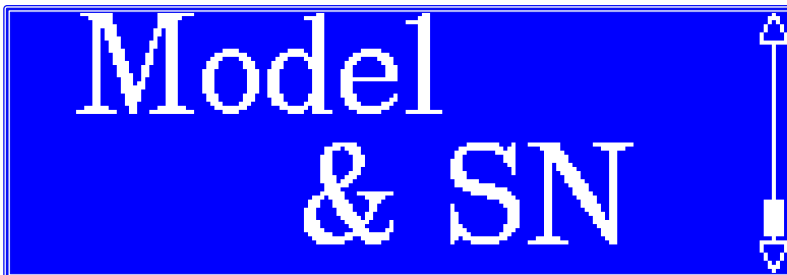


First Charge: 12/26/13 14:14
Charge Hours: 55
AHR: 2476 KWH: 83
Cycles: 64

This screen allows verification of charger usage: First charge date and time, total charge hours, amp hours, and kw-hours, and the total number of cycles completed since installation. This information may be used to compare usage on different chargers.

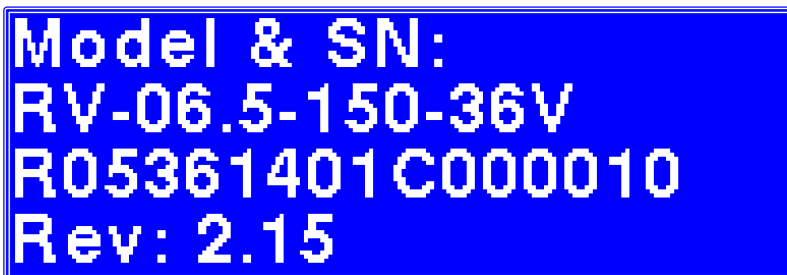
5. Charger Model

- A. While in **MAIN MENU**, press **▲/▼** until the **MODEL & SN** screen appears.



Model
& SN

- B. Pressing the **ENTER** key displays the charger model number, manufacturing ID, and firmware revision for reference.



Model & SN:
RV-06.5-150-36V
R05361401C000010
Rev: 2.15

6. Network Settings (Ethernet Option Only)

- A. While in **MAIN MENU**, press ▲/▼ until the **Network Settings** screen appears.



- B. Pressing the **ENTER** key displays the IP Configuration Screen:

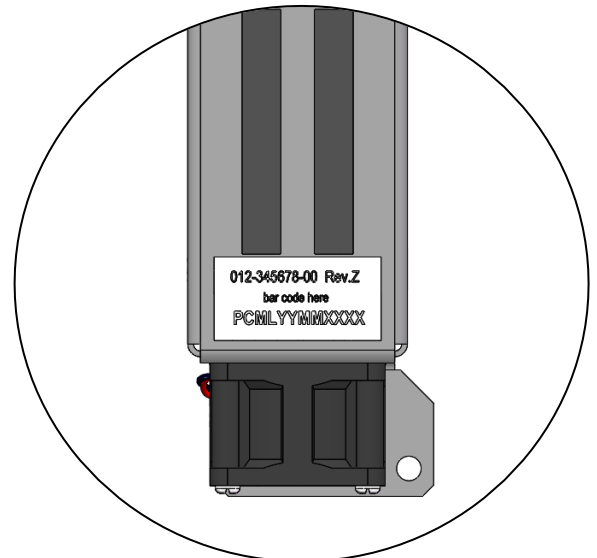
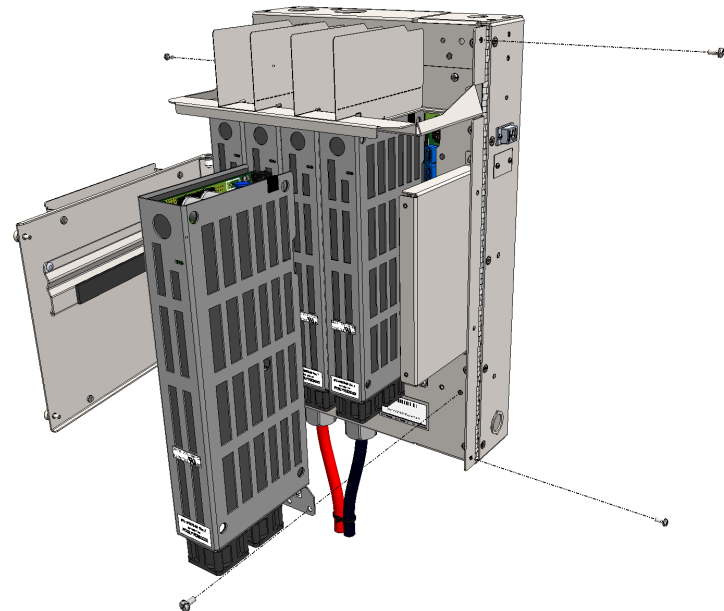
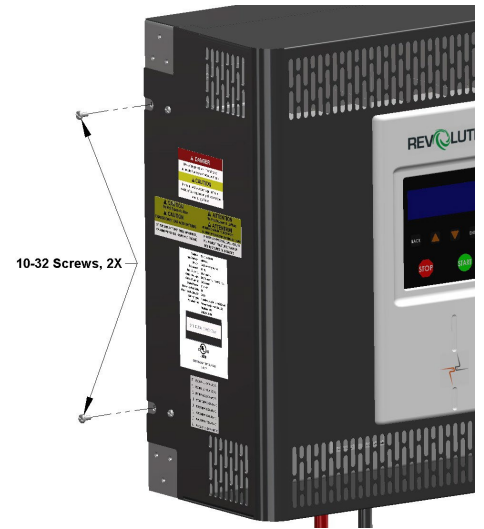


For further information on network setup, see the PowerCharge datalink User Software, P/N 014-000324-00. (Downloadable from www.powerdesignerssibex.com)

MODULE REPLACEMENT

In the event a module needs to be replaced follow the instructions below.

1. Note the serial number of the module that needs to be replaced from the Main Screen under the Charge History.
2. De-energize and lock out the incoming AC line from the charger. Follow all local safety procedures and PPE guidelines.
3. Remove the cover of the charger
 - a. RVX05, RVX08 and RVX12
 - i. Remove the (4) 8-32 screws (2 on each side) securing the cover on the sides of the charger. Do not remove the (2) 10-32 screws on the left side of the charger.
 - ii. Pull the cover out and away from the charger.
 - iii. Loosen the (2) captive screws securing the door closed and swing open the door.
4. Locate the module being removed by the serial number label on the lower front of the module.
5. Remove the (1) 10-32 screw from the bottom tab of the module.
6. Carefully pull the module straight out of the socket. Use your thumb or forefinger to grab the round hole at the top of the module. Grab the fan at the bottom of the module with your other hand.
7. Re-assemble the charger in reverse order. Slide the module in the slot and install the (1) 10-32 screw in the bottom tab of the new module.
Note: Tighten the captive screws to 10 in-lbs., the (1) 10-32 module screw and (2) 8-32 cover screws to 12 in-lbs.
8. Enumerate the modules to allow the charger to recognize the new module.



ENUMERATING INSTALLED MODULES

After a new module is installed into the charger, the charger must be programmed (enumerated) to communicate properly.

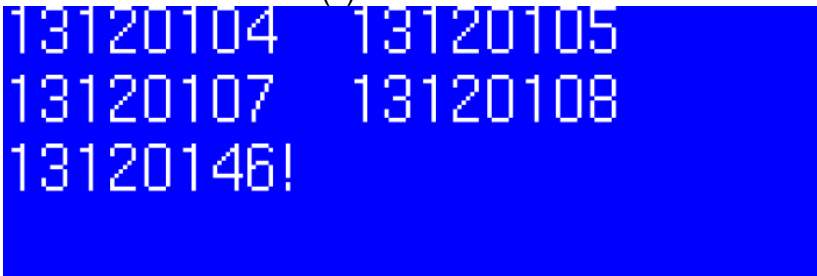
1. From the Idle screen, press the Enter key to enter the menu.
2. While in **Main Menu**, press ▲/▼ until the **Model & SN** screen appears.



3. Pressing the **ENTER** key displays the charger model number, manufacturing ID, and firmware revision.



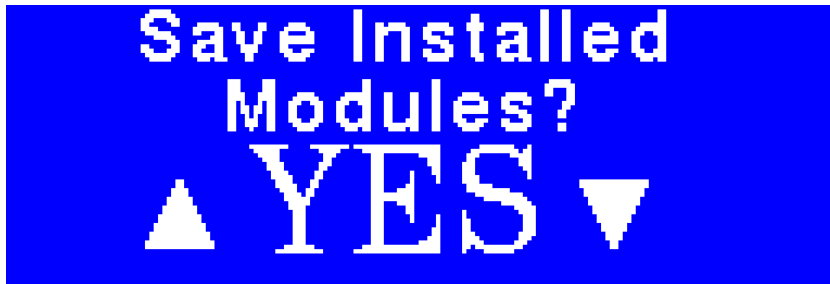
4. Press the **ENTER** key again. The serial numbers of the installed modules will be displayed. There will be an "!" next to the module(s) that is not enumerated.



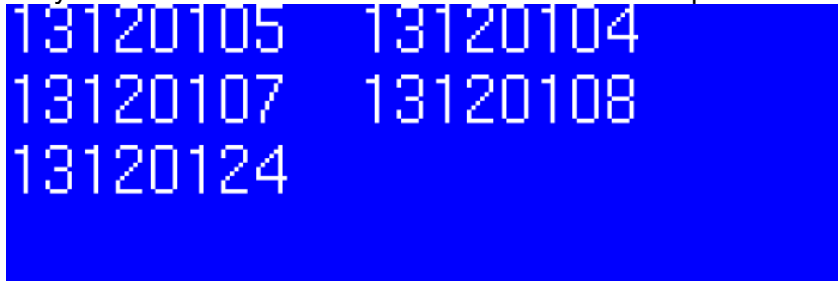
5. Press the green **START** button on the keypad. The display will show "Save Installed Modules?" with "NO" as the default selection.



6. Press the Up Arrow to select "Yes"



7. Press the **ENTER** key to enumerate the modules. The serial numbers of the modules will be displayed; verify the correct number of serial numbers are listed per installed modules.



8. Press the **STOP** key to exit the menu.

TROUBLESHOOTING

Occasional faults may occur in certain conditions. Please follow the suggested steps.

A. Charger Does Not Power Up

When the charger is first turned on, the LCD should illuminate and display one of the idle mode messages, typically the **CONNECT BATTERY** screen.

If the LCD is not illuminated after power is applied, perform the following checks:

- Verify that the service disconnect switch (if provided) and the main panel breaker is in the **ON** position.
- Cycle the switch to the **OFF** position, wait 30 seconds, and then return it to the **ON** position.
- If the charger display still does not illuminate, carefully verify the source circuit and wiring to the charger and correct any problems. If appropriate, check that all fuses in the service disconnect switch box on the wall are intact, and also that the supply voltage for all three phases (AC mains line-to-line) is $480\text{ V} \pm 10\%$, and matches to 10 VAC or better.
- If the fault persists, contact the Dealer or Power Designers Sibex.



DANGEROUS VOLTAGES AND CURRENTS ARE PRESENT IN THE AC MAINS WHEN ENERGIZED. ONLY TRAINED PERSONNEL SHOULD PERFORM THESE CHECKS, USING PROPER EQUIPMENT AND PROCEDURES.

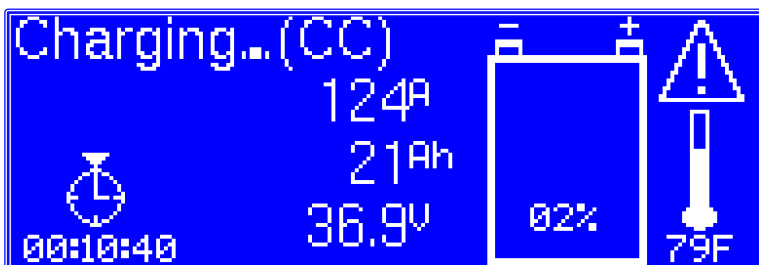


DO NOT ATTEMPT TO SERVICE THE CHARGER!

B. Charger Fault During Operation

The **REVOLUTION** Series features a modular and fault-tolerant design that allows the Charger to continue operation despite the loss of a portion of the modules through temporary or permanent fault conditions. If a module faults during the charging cycle, the fault is recorded, and the charge cycle continues. The Charger will continue to operate, so long as 60% of the installed modules are operational.

If the Serial Numbers of the operating modules do not match the expected numbers, either because they are missing (faulted), or a module has been replaced or added improperly, a Warning Symbol will be displayed on the upper right of the display while the charge cycle is under way.



The Warning Symbol is not displayed once the charge cycle is complete.

The appearance of the Charge History screen under these circumstances may be similar to:



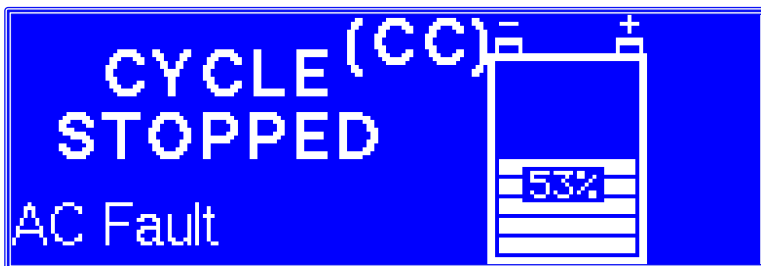
The Serial Number of the faulted module is displayed, along with a fault code.

When contacting your dealer or Power Designers Sibex, make sure to note the specific fault message that is displayed. This will aid in quick identification of the cause and the appropriate fix for the fault.

If the Warning Symbol is displayed while charging, but no faulted modules are listed in the Charge History screen, the problem is that the Serial Numbers of the modules that are found to be available do not match the stored list of "Installed Modules". This may have occurred either through complete loss of power to a module, or by the improper addition of spare or replacement modules. Please contact your dealer or Power Designers Sibex to arrange repair.

If the number of faulted modules results in the Charger having less than 60% of the "Installed Modules" operational, the charge cycle will be interrupted, and a fault message is displayed. Examples of possible faults follow:

1. AC Fault



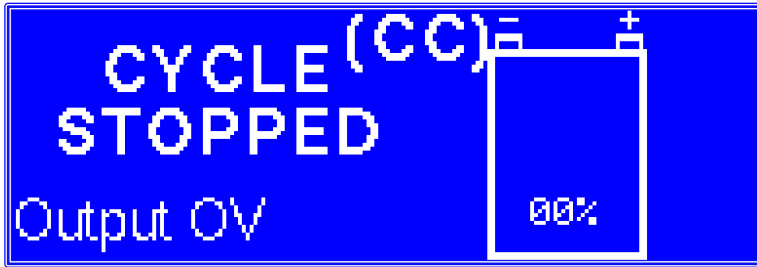
Possible Causes

- AC line voltage outside of allowable limits. (432 VAC-528 VAC, AC phases matched within 10V)
- Fuse blown in AC service.

Troubleshooting

- a. Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- b. Remove power, disconnect the battery, and verify the AC supply and connections to the charger.
- c. Restart the charge cycle by connecting the battery and selecting **START**.
- d. If the fault persists, contact your dealer or Power Designers Sibex.

2. Output Over-Voltage Fault



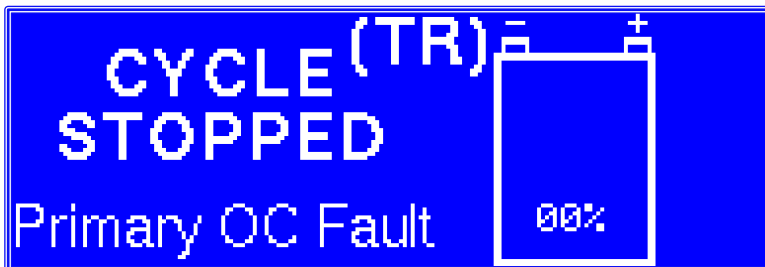
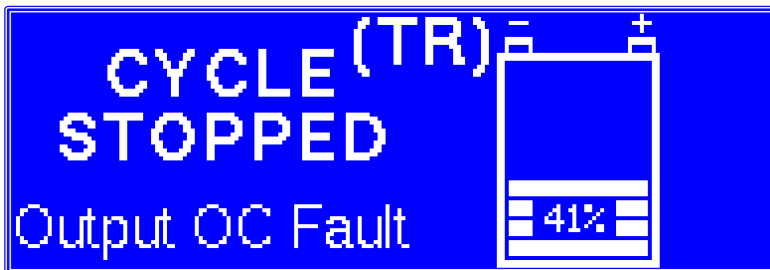
Possible Causes

- Battery disconnected while charging.

Troubleshooting

- The **CYCLE STOPPED** screen automatically reverts to the **Connect Battery** or **Push START** screens in 30 seconds.
- Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- Restart the charge cycle by selecting **START**.
- If the fault persists, contact the Dealer or Power Designers Sibex.

3. Over-Current / Primary Over-Current Fault



Possible Causes

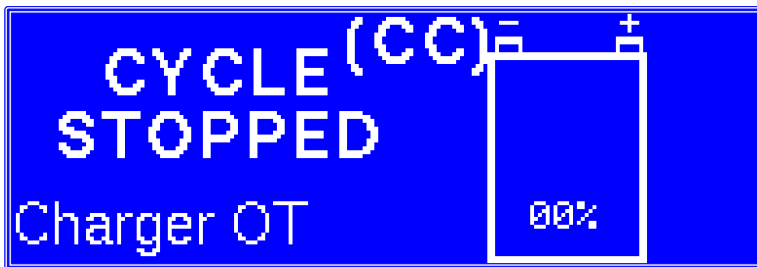
- Damaged DC (output) cables. (short)

Troubleshooting

- Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- Verify that the output cables are in good working condition and are properly connected to the battery.
- Restart the charge cycle by selecting **START**.

- d. If the fault persists, contact your dealer or Power Designers Sibex.

4. Charger Over-Temperature



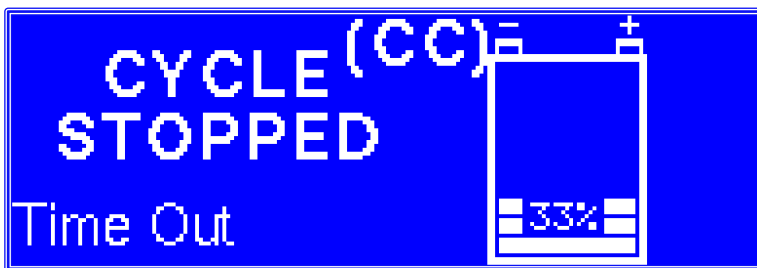
Possible Causes

- Blocked air flow to the charger.
- Failed cooling fan.
- Room temperature above 104°F.

Troubleshooting

- a. Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- b. Allow the charger to cool down.
- c. Make sure there are no airflow restrictions to the intake or exhaust of the charger.
- d. Restart the charge cycle by selecting **START**.
- e. If the fault persists, contact the Dealer or Power Designers Sibex.

5. Charger Timeout Faults



The screen indicates which timer has caused the problem: **TRICKLE CHARGE**, **CC CHARGE**, or **CV CHARGE**.

Possible Causes

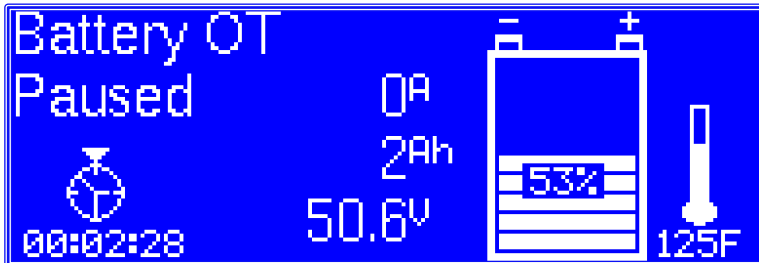
- Programmed charge timers are set incorrectly.
- Programmed charge parameters are set incorrectly.
- Battery has shorted cell(s).

Troubleshooting

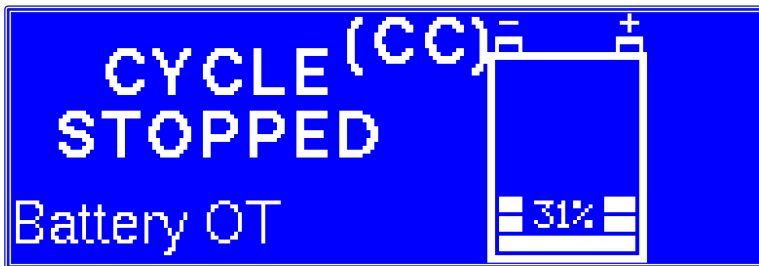
- a. Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- b. Verify that the battery is in good working condition (i.e., no shorted cells).
- c. If the fault persists, contact the Dealer or Power Designers Sibex.

6. Battery Over-Temperature

The following screen will appear the first 5 times the battery over-temperature limit is exceeded during any charge cycle. On the first instance of detecting a battery over-temperature, the Charger will wait until the battery temperature drops approximately 7°C (13°F) and then re-start the charge cycle automatically. If another over-temperature fault is encountered, the charger waits for an 8°C (14°F) drop before re-starting the charge cycle. The Charger increments the delay until an 11°C (20°F) drop is required before restart.



If the battery temperature limit is exceeded once again, the Charger will stop the charge cycle and display the following screen:



Possible Causes

- Charge and/ or discharge rates too high.
- CV and Finish modes running too often.
- Room temperature excessive.

Troubleshooting

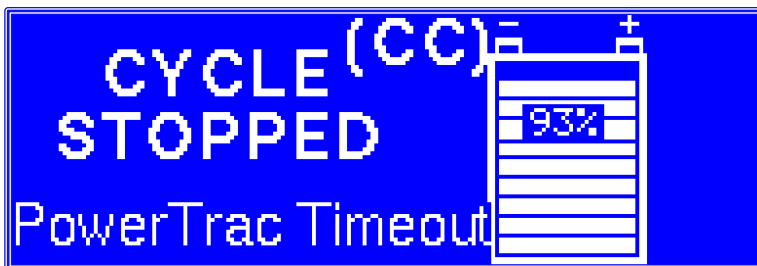
- a. Select **STOP** to revert to the **Connect Battery** or **Push START** screens.
- b. Allow the battery to cool down.
- c. Restart the charge cycle by selecting **START**.
- d. If the fault persists, contact the Dealer or Power Designers Sibex.

7. PowerTrac Communication Faults

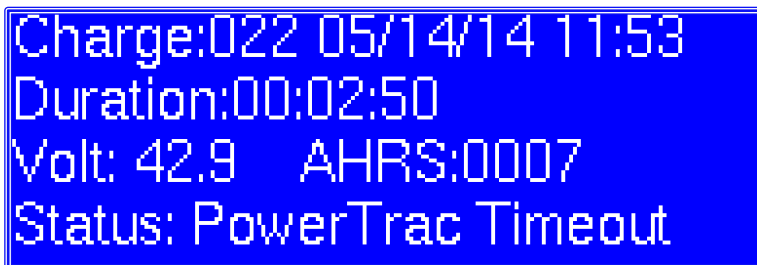
The following screen will appear when the battery is connected and the charger detects the presence of a PowerTrac, but is unable to establish a link. This may be due to a poor or reversed connection of the auxiliary wires.



If the connection to the PowerTrac is lost while a charge cycle is underway, a screen similar to the following will be displayed:



Examining the Charge History will reveal a screen similar to this:



Possible Causes

- Worn or broken auxiliary wires or auxiliary contacts
- Failure of the PowerTrac

Troubleshooting

- a. Inspect connections on both charger and battery sides of the battery connector. Verify auxiliary Wire #1 is connected on the positive (red) side of the battery connector.
- b. If the fault persists, contact the Dealer or Power Designers Sibex.

RETURN MATERIAL PROCESS

In the event that the troubleshooting steps included in this manual do not resolve the problem,

- a. Record the charger serial number;
- B. Call or Email Power Designers Sibex with a description of the problem.

Power Designers Sibex will attempt to resolve the problem over the phone. If the issue cannot be resolved in this manner, a Return Material Authorization (RMA) form must be completed and submitted to Power Designers Sibex.

Upon receipt of the completed RMA form, Power Designers Sibex will issue an RMA number for the return. Based on the serial number of the specific charger(s) and the particular problem encountered, Power Designers Sibex will either repair or replace the defective components under warranty.

For chargers out of warranty, Power Designers Sibex, upon receipt of the charger and in consideration of a diagnostic fee, will provide a repair estimate.

Power Designers Sibex

RMA Return #

430 N. Suncoast Blvd
Crystal River, FL 34429

Phone: 352.795.0101

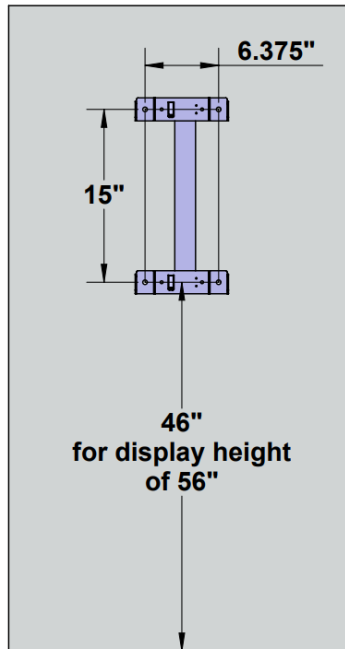
Fax: 352.564.0772

Email: service@powerdesigners.com

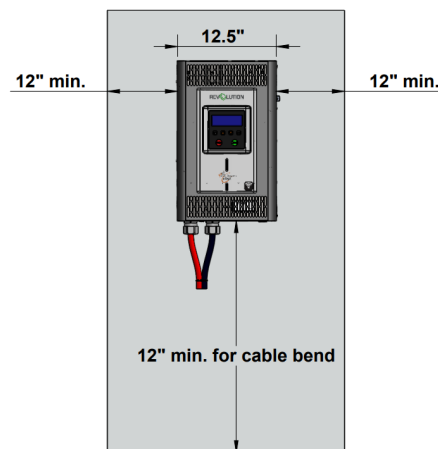
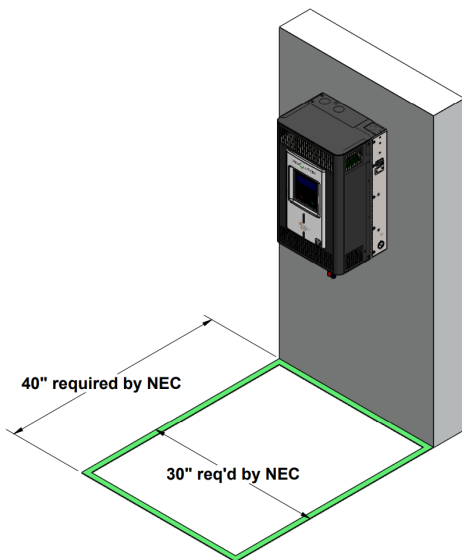
www.powerdesigners.com

Appendix A – Wall Mount Dimensions and Clearances

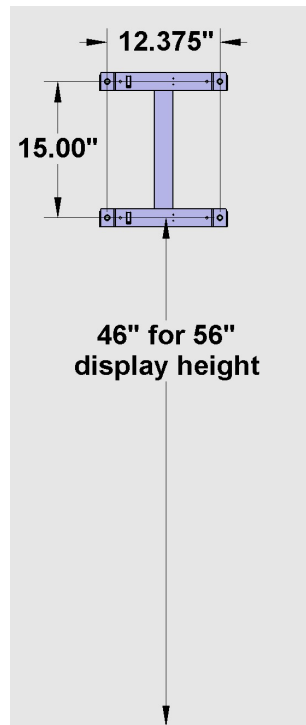
RVX05 Models



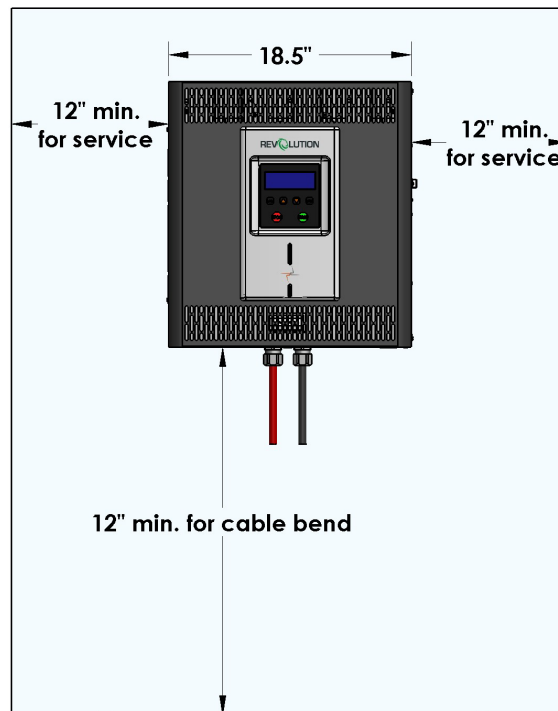
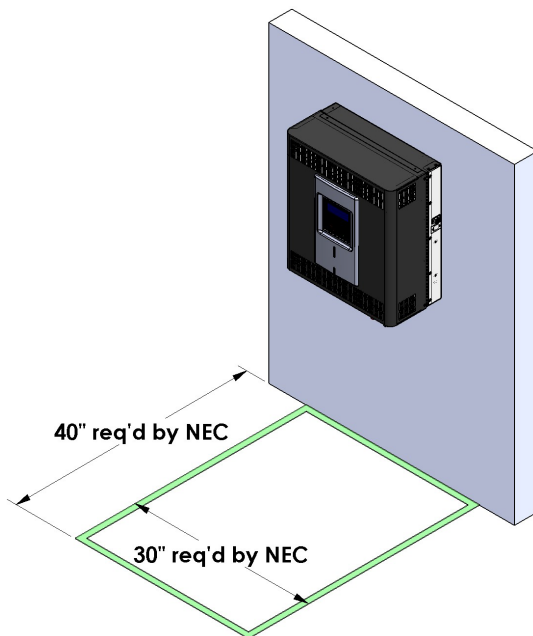
Recommended mounting hardware: 1/4" or 5/16".



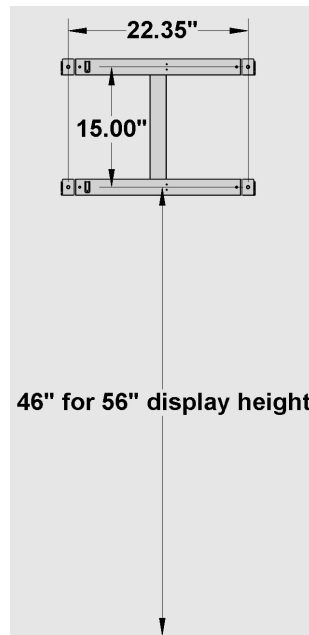
RVX08 Models



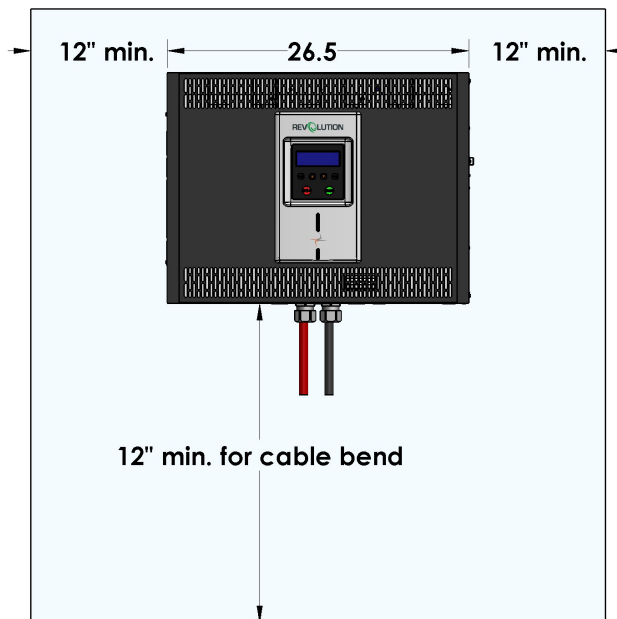
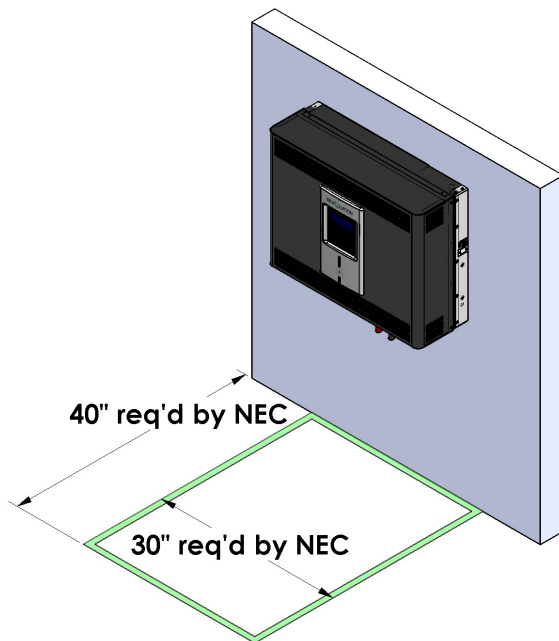
Recommended mounting hardware: 5/16".



RVX12 Models

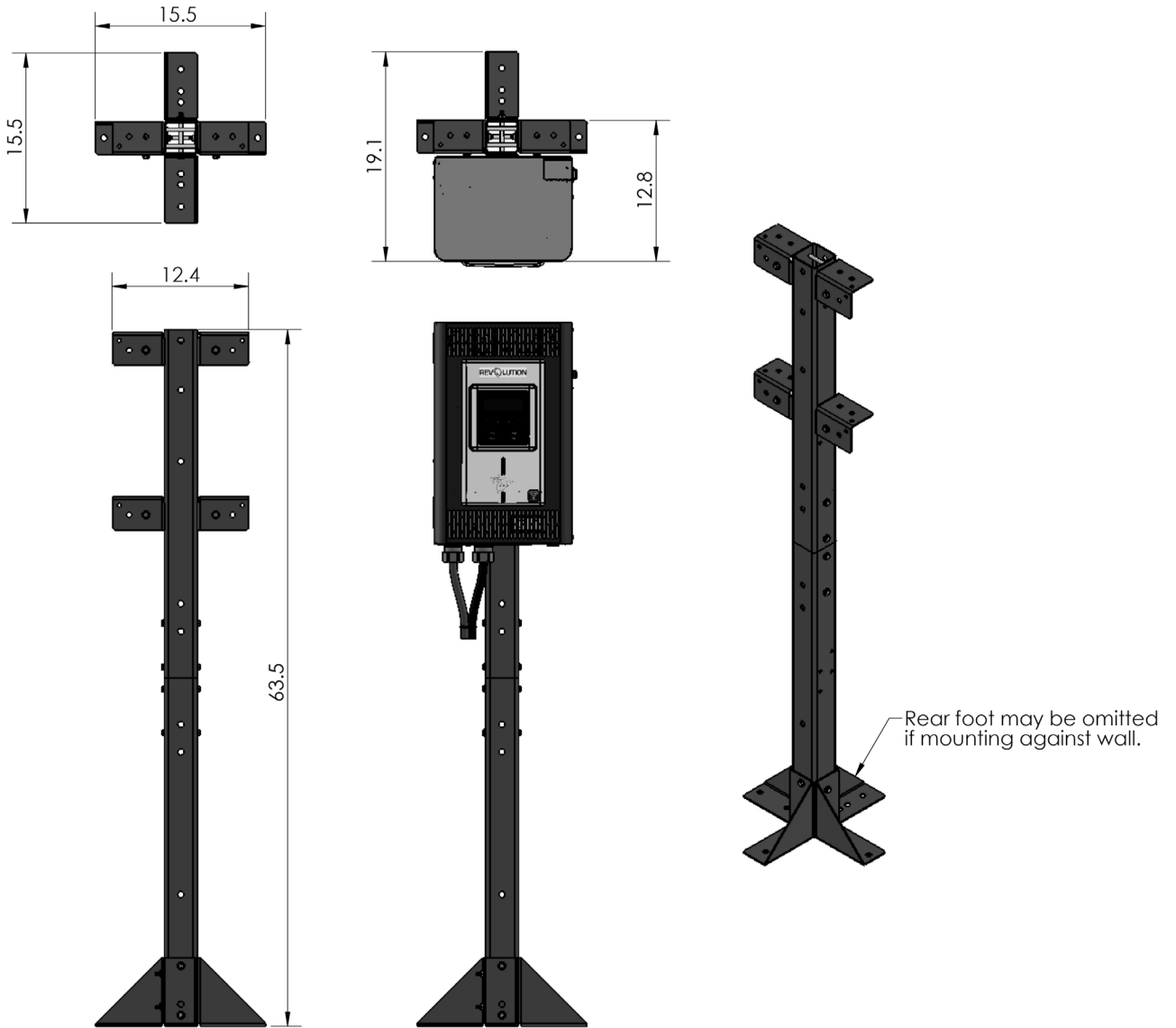


Recommended mounting hardware: 5/16".

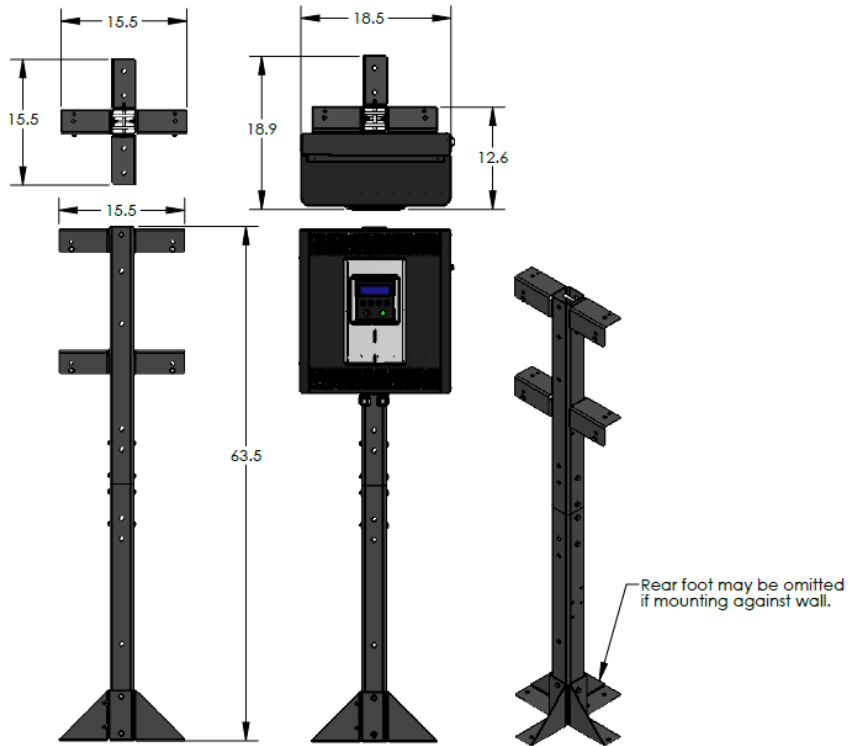


Appendix B – Post Stand Dimensions and Assembly instructions

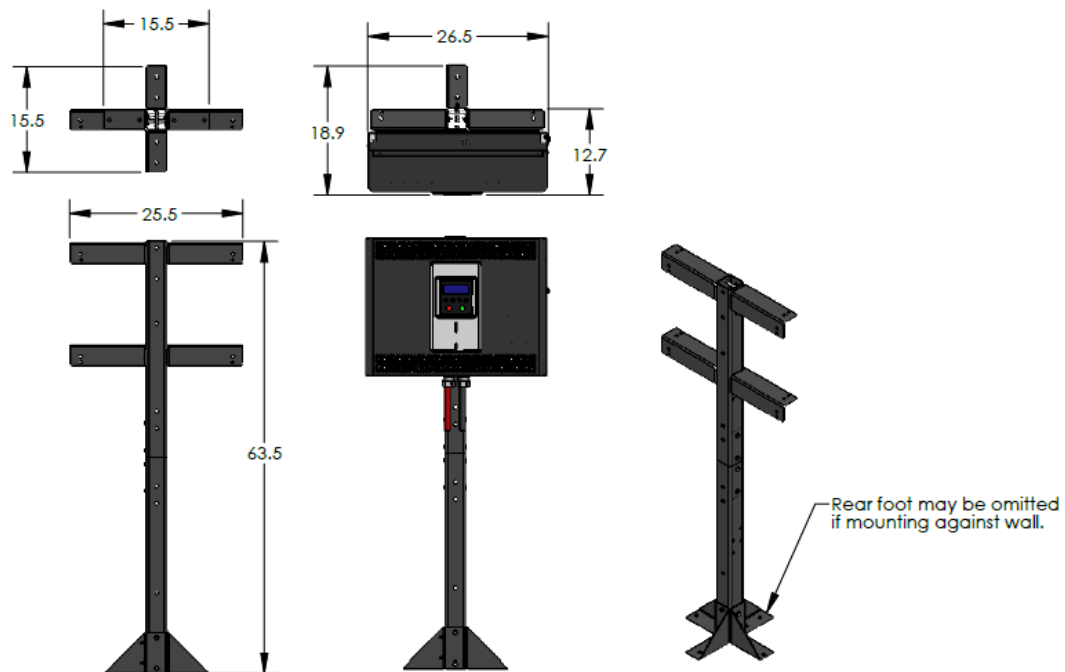
RVX05 Models



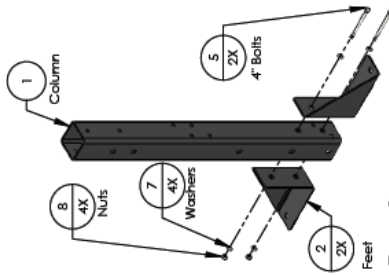
RVX08 Models



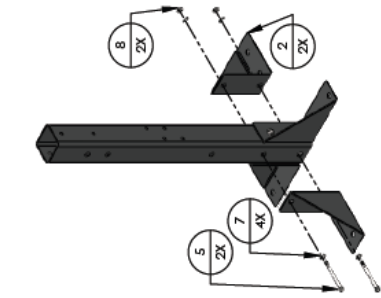
RVX12 Models



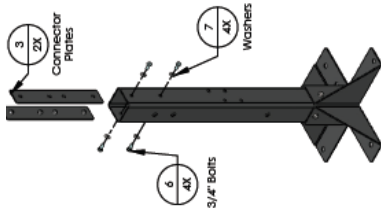
Floor Stand Assembly Instructions



Step 1
Assemble left and right feet to column as shown.
Note orientation of holes on column.
Hand tighten only.



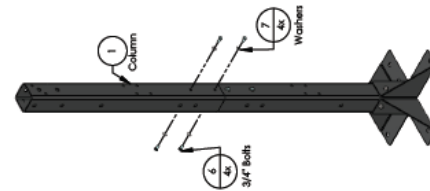
Step 2
Assemble front and back feet to column as shown.
Hand tighten only.



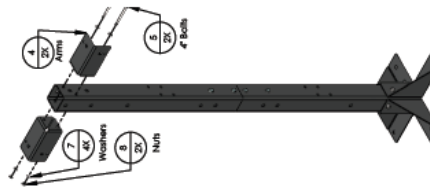
Step 3
Assemble connector plates to lower column as shown.
Hand tighten only.



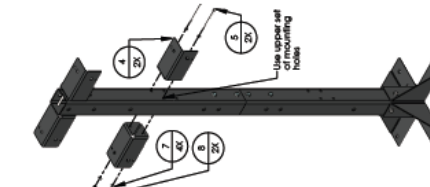
Once this step is complete, it is recommended that the stand be placed in the intended mounting location and anchored to the floor. The column should be adjusted to vertical prior to tightening the fasteners to 10 ft-lbs.



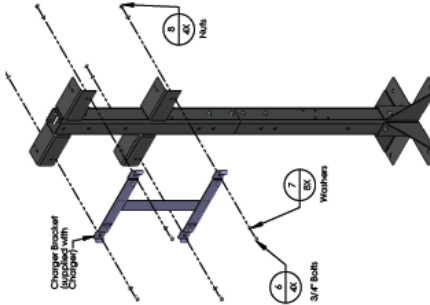
Step 4
Assemble connector plates to lower column. Hand tighten only.
Verify upper column is vertical and flush with lower column.
Tighten all fasteners to 10 ft-lbs.



Step 5
Assemble arms to upper column as shown.
Tighten all fasteners to 10 ft-lbs.



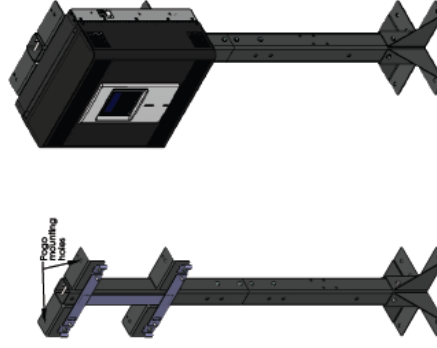
Step 6
Assemble arms to upper column as shown.
Tighten all fasteners to 10 ft-lbs.



Step 7
Assemble Fasteners to mount charger bracket as shown.
Tighten all fasteners to 10 ft-lbs.



DO NOT MOUNT THE CHARGER UNLESS THE FEET HAVE BEEN PROPERLY ANCHORED.

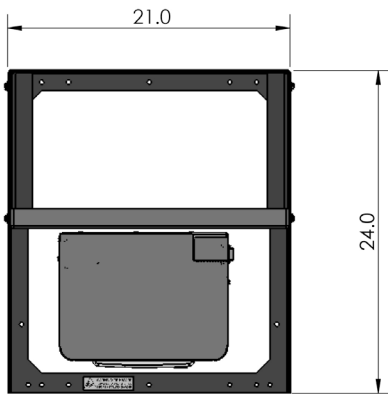


Step 8
Mount charger to charger brackets.
Follow charger mounting installation found in charger manual (page 12).

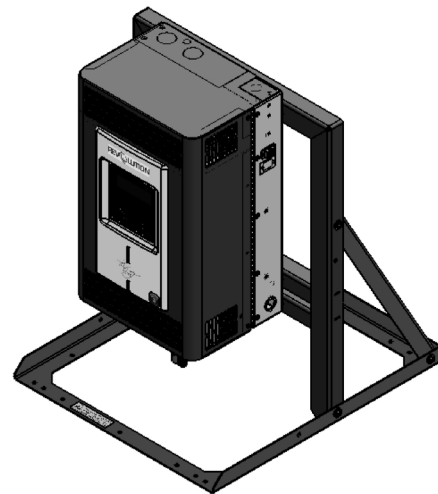
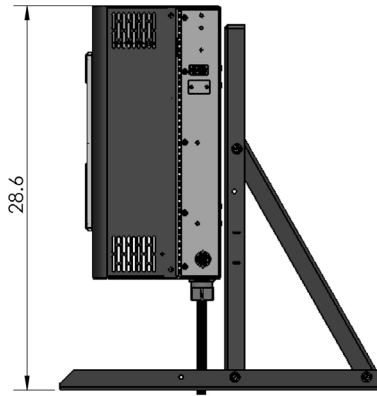
Item #	Description	Qty
1	Column	2
2	Foot	4
3	Connector Plate	2
4	Arm	4
5	Hex Cap Screw 5/16" - 18, 4"	8
6	Hex Cap Screw 5/16" - 18, 3/4"	12
7	Washer, 5/16"	32
8	Nut 5/16 - 18	12

Appendix C – Shelf Stand Dimensions

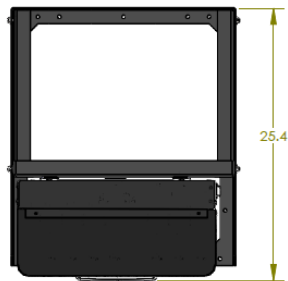
RVX05 Models



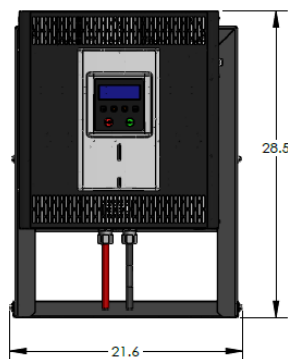
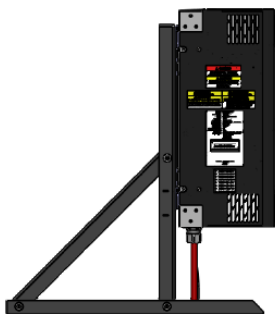
WARNING: TIP HAZARD
PERMANENTLY ANCHOR STAND
BEFORE INSTALLING CHARGER



RVX08 Models



WARNING: TIP HAZARD
PERMANENTLY ANCHOR STAND
BEFORE INSTALLING CHARGER

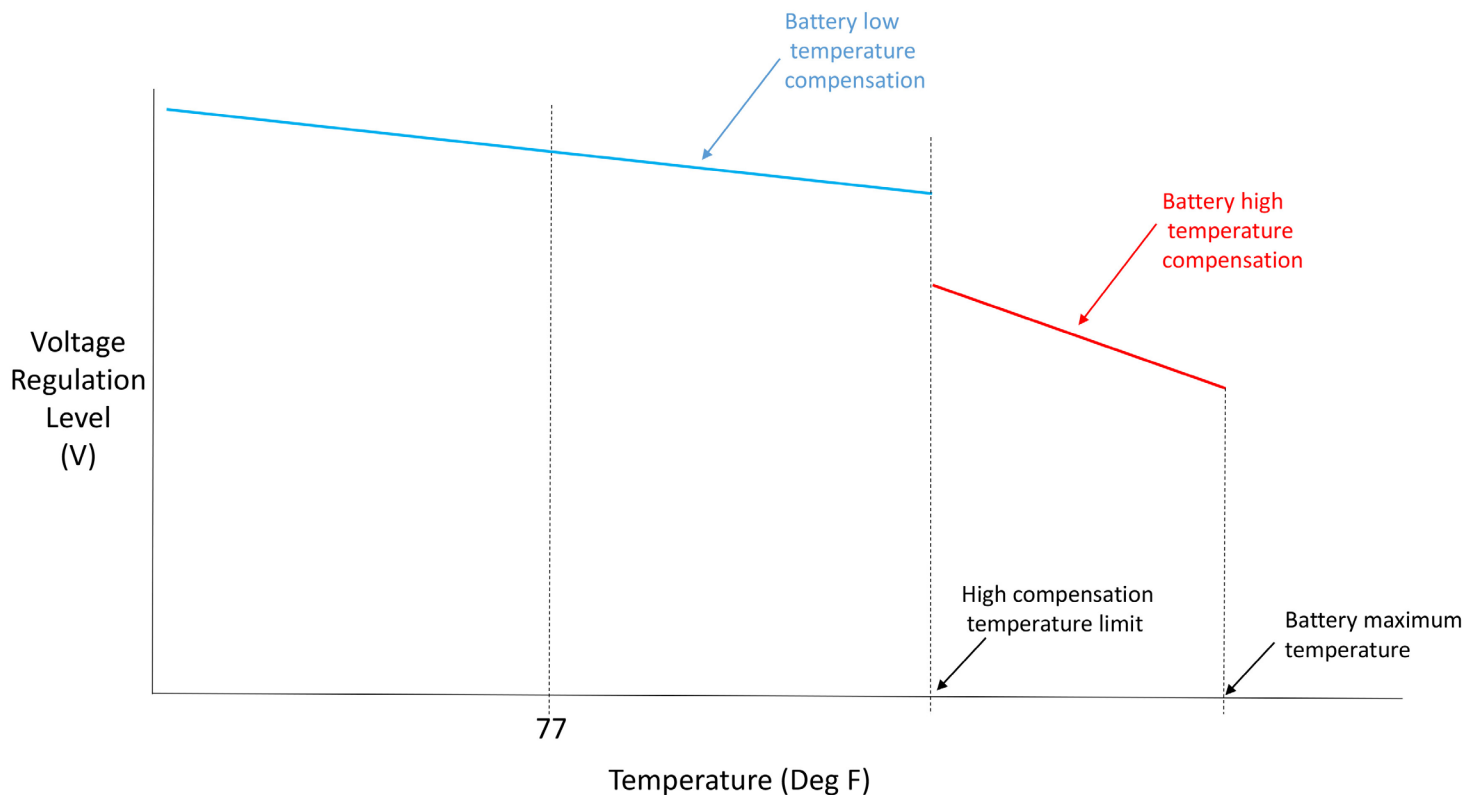


Appendix D – Note on Temperature Compensation

Temperature compensation is critical to maintaining battery life and performance. If the battery temperature deviates from 77 deg. F during normal operation, the charger voltage regulation levels can be automatically adjusted to compensate for temperature variations.

The REVOLUTION charger (when used with an optional thermistor) implements two temperature compensation factors expressed in mv/ deg C/cell.

1. The Battery Low Compensation factor (Batt Low Temp Comp) is activated when the battery temperature varies from 77 deg F, but is lower than the high compensation temperature limit (High Comp Temp). The default value is 2 mv/deg. C/cell.
2. The Battery High Compensation factor (Batt High Temp Comp) is activated when the battery temperature is higher than the high compensation temperature limit (High Comp Temp). The default value is 4 mv/deg. C/cell.



These parameters can be factory or dealer adjusted.

CONTACT INFORMATION

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Phones are answered between 8 a.m. and 4 p.m., Monday through Friday Eastern Time. After-hours calls are answered by voice mail and returned on the next business day. Questions and comments can also be submitted via fax or email.